

**OFICJALNY PRZEDSTAWICIEL w  
POLSCE : RAIS-TOOLS**



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**2021**  
HAND TOOLS

## WE GENERATE EXCITEMENT.

Since the foundation of the company in 1890 until today the goal has remained the same: the highest quality in products and services. Nevertheless, the circumstances, tasks and challenges have changed, of course. By focussing on our core areas of expertise, we have long set new standards for innovative clamping technology - driven by our own development, the greatest possible flexibility and passion for individual solutions.

All this is only possible with committed and contented employees. Respectful interaction with others, personal development and measures for the wellbeing of each individual are therefore values that matter to us.



Company Management:  
Wolfgang Balle, Johannes Maier (CEO), Jürgen Förster

## OUR COMPANY HISTORY

- 1890 Company founded as a lock manufacturer by Andreas Maier.
- 1920 Product range extended to include spanners.
- 1928 Production line assembly of FELLBACH LOCKS.
- 1951 Introduces clamping elements and diversifies into workpiece and tool clamping technology.
- 1965 Toggle clamps extend the AMF product range, AMF catalogues are now printed in ten languages.
- 1975 Further specialisation into hydraulic clamping technology.
- 1982 Clamping and fixture systems round off AMF's clamping expertise.
- 1996 AMF team organisation in all sectors of the business, Quality management with certification to ISO 9001.
- 2001 AMF Service Guarantee for all products.
- 2004 Introduction of the ZPS zero-point clamping system.
- 2007 The magnetic clamping technology extends the AMF product range.
- 2009 Development and marketing of AMF Vacuum clamping technology.
- 2012 LOW-COST AUTOMATION gripping, clamping, marking and cleaning.
- 2014 AMF presents the most extensive product range of automation solution in zero-point clamping technology.
- 2017 Wireless sensing systems extend the expertise into Industry 4.0 and blends seamlessly into the AMF product range.

## PLEDGES THAT COUNT IN EVERYDAY LIFE

For this reason, we have a few principles that we follow by conviction and which always apply.

### INDIVIDUAL DEVELOPMENT

Even if the product you need does not even exist yet, we will find the right solution with you: from special designs to new developments, everything is possible.

### WARRANTY

If, despite our high quality standard, there is a complaint, this is dealt with quickly and unbureaucratically, even beyond the warranty period.

### HIGHEST QUALITY STANDARDS

Careful manufacturing based on tradition since 1890, and naturally with a modern quality management system according to ISO 9001 for many years.

### SHORT DELIVERY TIME

With over 5,000 articles in our warehouse, you can expect your order to be dispatched on the same day.

### COMPETENT SERVICE FROM EXPERTS

Your local retail partner or the specialists in our team will find the right solution for every task.

### MADE IN GERMANY

Our entire product range is developed and manufactured exclusively by our employees in Germany.

<b>HEXAGON KEYS (METRIC)</b>		<b>9 - 21</b>
<b>HEXAGON KEYS (MM) WITH PIN, BALL-ENDED, 100° BEND</b>		<b>22 - 30</b>
<b>HEXAGON KEY (INCH)</b>		<b>31 - 34</b>
<b>TORX-SCREWDRIVERS</b>		<b>35 - 41</b>
<b>HOOK WRENCHES</b>		<b>42 - 50</b>
<b>PIN WRENCHES</b>		<b>51 - 56</b>
<b>WRENCHES FOR MACHINE TOOLS</b>		<b>57 - 61</b>
<b>SOCKET SPANNERS</b>		<b>62 - 65</b>
<b>OPEN-ENDED SPANNERS, COUPLING WRENCH</b>		<b>66 - 67</b>
<b>PROJECT FABRICATIONS</b>		<b>68 - 70</b>

## ADJUSTABLE PIN WRENCH, CRANKED

No. 758CC, page 52



## PRECISION-BIT SET MADE OF HIGH QUALITY TOOL STEEL

No. 929SB-33, page 41

## BALL-ENDED HEXAGON SCREWDRIVER TURBALL - KEY HOLDER

No. 911LG-HM9NI, page 27



## WORKSHOP STAND (METRIC)

No. 906QE-WM7, page 11



## HINGED HOOK WRENCH WITH NOSE, INDUSTRIAL VERSION

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## BIKETOOL COLOR

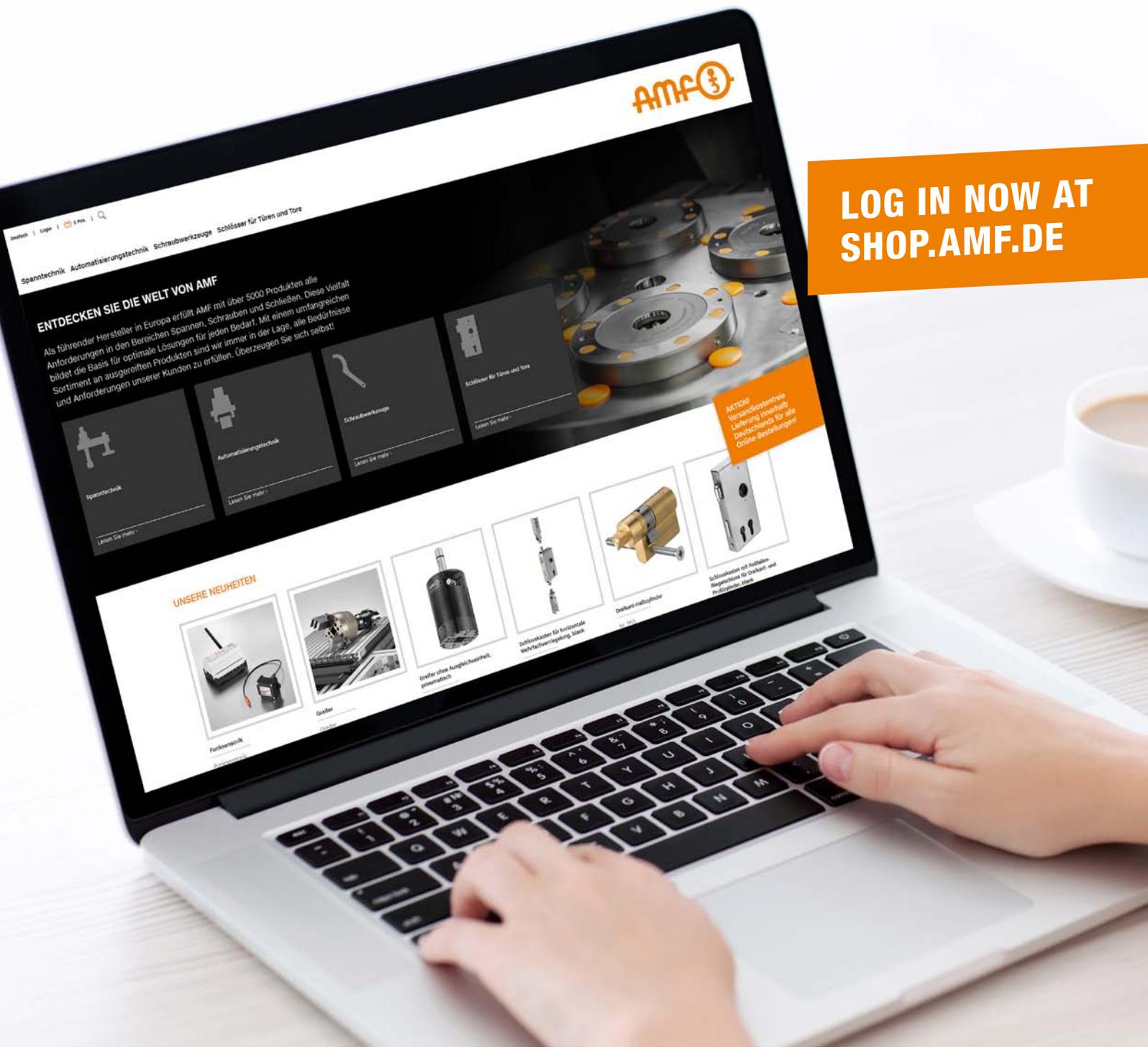
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## CONVENIENT ORDERING – IN OUR ONLINE SHOP

- + Over 6000 products can be ordered online
- + Order tracking online
- + Easy download of CAD data
- + Online inquiry of availability
- + Management of different shopping carts



**LOG IN NOW AT  
SHOP.AMF.DE**

**YOU NEED AN ADVERTISING OR COMPANY IMPRINT? NO PROBLEM!**

All conventional or T-handle screwdrivers in this catalogue can be printed with your individual advertising or company imprint in any desired colour, or in several colours, using the very economical tampon printing process.

If you need a quotation for larger quantities, please let us know how many you require and give details of your imprint (single or multicoloured).



**SPECIAL TOOLS MADE TO YOUR SPECIFIC REQUIREMENTS!**

We will manufacture special tools in an extraordinary variety of forms and sizes to the very highest quality.

**MADE-TO-MEASURE.**

One of our specialities is the manufacturer of special hand tools to the individual needs of the customer. Technical perfection is our standard!

**THE CONSEQUENCES OF THIS QUALITY:**

- long working life
- precise application of force, and thus
- the greatest possible safety for the user

The latest production methods in our own works. If you need it, we can make it!  
More starting on page 68!



Subject to technical alterations.

## 1 > QUALITY FROM AMF

There are very good reasons why a discriminating user should choose the best quality screwdriving tools:

- > rigorous quality control ensures uniform standards
- > seen as a whole, more economical, because the unproductive time spent while tools are issued is reduced to the essential minimum
- > in sizes up to ca. 6 A/F, the torque that can be applied by hand may be higher than the test torque that is specified in the relevant standard, with the result that:
  - the wrench deforms, but only breaks under very unfavourable conditions, a modest, but valuable contribution is made to safety in the workplace;
- > the true value of quality tools can only be seen in real, practical use



## 2 > MATERIAL

Highly alloyed chrome-vanadium steel

- > tested steel sections in verifiably uniform quality from trusted suppliers ensure low wear for a long working-life.

## 3 > MANUFACTURE

- > end faces machined
- > end face up to 10 mm jaw opening chamfered process-sure
- > inspection by sampling at all stages of production

## 4 > EXECUTION

Hardness to DIN standards

- > the values of minimum torque specified for tightening screws up to grade 12.9 are achieved or exceeded.

## 5 > SURFACE FINISH

- > blued (version C)
- > nickel-plated (version D)



## AN ATTRACTIVE, PRACTICAL AND HANDY ADVERTISING MEDIUM!

In your contacts with customers, there will frequently be occasions when a token of appreciation is helpful.

The SCHRAUB-boy is a sure way of achieving customer awareness. It is not only attractive, practical and handy, but also of outstanding quality. The body can be supplied in other RAL colours.

All SCHRAUB-boys can be supplied, in quantities of 100 or more, printed with your company or advertising imprint (in one or more colours) applied by the tampon printing process, just as you require.

Give your business partners a SCHRAUB-boy Real quality as an advertising medium will bring you recognition and long-term success.



**THE IDEAL BUSINESS GIFT –  
USEFUL, HANDY, VALUABLE.**



## No. 906F

### Biketool Color

10-part multifunction tool in a practical pocket format, packed in a handy protective sleeve.

The professional tool, especially for your bicycle tour and much more, with **Torx T25**.

Blades: **CHROME VANADIUM** hardened and **colour-anodised**.

Housing: black aluminium with AMF logo.

Fits in every trouser pocket, backpack, bicycle bag...



Order no.	L x W x H	Weight [g]
44008	88 x 45 x 15	135

### Design:

7 hexagon keys:  
SW 2 - 2.5 - 3 - 4 - 5 - 6 and 8 mm  
2 screwdrivers: + PH2 / -1 x 5  
1 TORX screwdriver: T25

with TORX T25

## No. 910

### SCHRAUB-boy (metric)

Blades: **CHROM VANADIUM**, hardened and **nickel-plated**.

Body: powder-coated steel.



Order no.	Size	L x W x H	Weight [g]
44875	M6	95 x 28 x 25	180
44800	M8	95 x 28 x 25	180

### Application:

The SCHRAUB-boy is a super-practical mini-workshop in pocket-knife format.

A really useful addition to professional and d-i-y toolkits. A single tool that fits in the palm of your hand and can perform up to 14 functions. Hexagon, TORX or Philips screw are no problem. And when refreshment is called for, there is even a bottle opener.

### Dimensions:

Order no.	ISO 2936	DIN ISO 8764	sim. DIN5264	DIN 659
44875	2, 2.5, 3, 4, 5 mm	1 + 2	0.5x3.5, 1x7 mm	7, 8, 10, 13 mm
44800	1.5, 2, 2.5, 3, 4, 5, 6 mm	1	1x7 mm	7, 8, 10, 13 mm

## No. 906M

### Biketool

16-piece multi-purpose tool in pocket format. A professional tool specially for the cyclist, for rapid repair after any breakdown.

Tools: hardened and **blued**.

Case: two-component body.



Order no.	L x W x H	Weight [g]
45666	90 x 50 x 32	260

### Design:

7 Hexagon keys:  
2 - 2.5 - 3 - 4 - 5 - 6 and 8 mm A/F  
2 Screwdrivers: + PH2 / -1 x 5  
3 Socket spanners: 8 - 9 - 10 mm  
3 Open-ended spanners: 8 - 10 - 15 mm  
1 Spoke key: 14 G.

### Recommendations



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page 28

Subject to technical alterations.



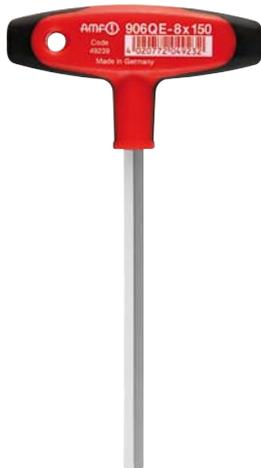
## THE ADVANTAGES OF THE 2-COMPONENT HANDLES:

- > new, ergonomic 2-component handle
- > grip shape optimised for comfortable use
- > easy tightening when applying full torque
- > high-quality, impact-resistant, cadmium-free plastic.

### No. 906QE

#### Hexagon key (metric) with ergonomic 2-component T-grip

Blade: CHROME VANADIUM, hardened and nickel-plated.  
Grip: impact-resistant plastic (cadmium-free), black/red.



Order no.	SW [mm]	SW [inch]	L1	B	L	T	Weight [g]
49007	2,0	5/64	100	80	125	15,5	18
49015	2,5	-	100	80	125	15,5	24
49023	2,5	-	150	80	175	15,5	27
49031	2,5	-	200	80	225	15,5	30
49049	3	-	100	80	125	15,5	24
49056	3	-	150	80	175	15,5	30
49072	3	-	350**	100	381	19,5	117
49098	4	5/32	150	80	175	15,5	36
49114	4	5/32	300	80	325	15,5	50
49122	4	5/32	350**	100	381	19,5	117
49148	5	-	150	100	181	19,5	60
49163	5	-	350	100	381	19,5	100
49171	5	-	450**	100	488	19,5	240
49205	6	-	200	100	231	19,5	84
49213	6	-	350	100	381	19,5	130
49247	8	5/16	200	100	231	19,5	125
49254	8	5/16	350	100	381	19,5	200
49262	10	-	100	100	138	19,5	165
49288	10	-	350	100	388	19,5	350

\*\* With reinforced blade

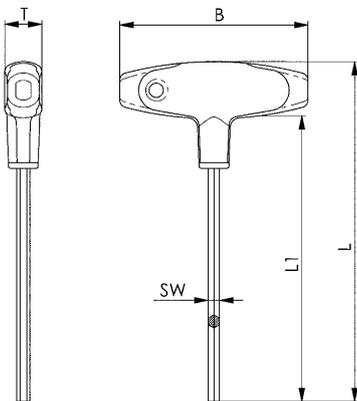
#### Advantage:

Hexagon keys with new ergonomic 2-component T-grip set apart by:

- grip shape optimised for comfortable use
- easy tightening when applying full torque
- hang-up hole for a tidy workplace.

#### On request:

Advertising or company imprint?  
These conventional or T-grip keys are particularly suitable for printing with your individual advertising or company logo using the tampon printing process.



#### Recommendations



## No. 906QE-WM7

### Workshop stand (metric)

with 2-component T-grip hexagon keys no. 906QE, metric, 7-piece set.

Blades: CHROME VANADIUM, hardened and **nickel-plated**.

Grip: impact-resistant plastic (cadmium-free), black/red.

Stand: single-grade, impact-resistant **plastic** with clips for connecting further workshop stands.

Order no.	Contents: A/F x blade length L1	Weight [g]
49577	2x100, 2,5x100, 3x150, 4x150, 5x150, 6x200, 8x200	650



### Recommendations



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No. 911LG-WM9,  
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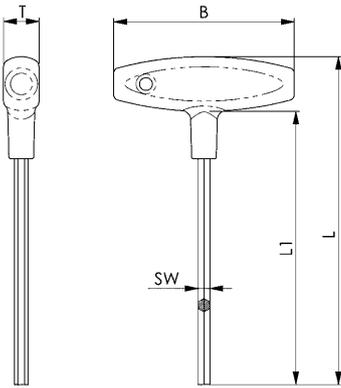
No. 907Q-WT7,  
page 38



## No. 906Q

### Hexagon keys (metric) with T-grip

Key: CHROM VANADIUM, hardened and nickel-plated.  
Grip: impact-resistant plastic (cadmium-free), red.



Order no.	SW [mm]	SW [inch]	L1	B	L	T	Weight [g]
42242	2	5/64	100	80	125	16	18
42259	2,5	-	100	80	125	16	24
44958	3	-	100	80	125	16	24
44966	3	-	150	80	175	16	30
44974	3	-	200	80	225	16	40
44982	4	5/32	100	80	125	16	31
44990	4	5/32	150	80	175	16	36
45005	4	5/32	200	80	225	16	41
45013	5	-	100	100	131	20	51
42218	5	-	150	100	181	20	60
45021	5	-	200	100	231	20	68
45039	6	-	100	100	131	20	58
45047	6	-	150	100	181	20	77
45054	6	-	200	100	231	20	84
45062	8	5/16	100	100	131	20	85
45070	8	5/16	150	100	181	20	105
42234	8	5/16	200	100	231	20	125
45096	10	-	200	120	238	20	223
45112	12	-	200	120	238	20	307

### Advantage:

Hexagon keys with ergonomic T-grip with:  
- shape of grip optimised for comfortable use  
- permits sensitive tightening with full torque  
- hole for hanging up, for a tidy workplace.

### On request:

Advertising or company imprint?  
These conventional or T-handle screwdrivers are specially suitable for printing with your individual advertising or company imprint using the economical tampon printing process.

### Recommendations



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No. 906QGE,  
page 29

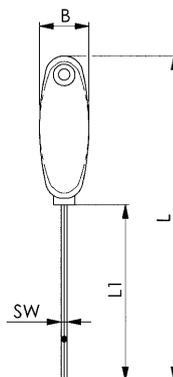


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page 32

## No. 906

### Hexagon keys (metric) with screwdriver handle

Blade: CHROME VANADIUM, hardened and nickel-plated.  
Grip: impact-resistant plastic (cadmium-free), red.



Order no.	SW [mm]	L1	B	L	T	Weight [g]
42200	1,5	90	25	166	16	18
42168	2,0	90	25	166	16	21
42184	2,5	90	25	166	16	24
42192	3,0	90	25	166	16	26

### Recommendations



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page 29



No. 907LE,  
page 37

Subject to technical alterations.

## No. 906-WM7

### Workshop stand (metric)

with no. 906 screwdriver-handle keys, and no. 906Q T-grip keys (metric), 7-piece set.  
Blades: CHROME-VANADIUM, hardened and **nickel-plated**.  
Grips: impact-resistant plastic (cadmium-free), red.  
Stand: single-grade, impact-resistant **plastic** with clips for connecting further workshop stands.



Order no.	Contents: A/F x blade length L1	Weight [g]
42283	906-2x90, 2,5x90, 3x90; 906Q-4x150, 5x150, 6x200, 8x200	1030

#### Recommendations



No. 911LG-H100F,  
page 24



No. 911L-BM8D,  
page 18

## No. 906Q-WM7

### Workshop stand (metric)

with T-grip hexagon keys no.906Q, metric, 7-piece set.  
Blades: CHROME VANADIUM, hardened and **nickel-plated**.  
Grip: impact-resistant plastic (cadmium-free), red.  
Stand: single-grade, impact-resistant **plastic** with clips for connecting further workshop stands.



Order no.	Contents: A/F x blade length L1	Weight [g]
42606	2x100, 2,5x100, 3x150, 4x150, 5x150, 6x150, 8x150	575

#### Recommendations



No. 907Q-WT7,  
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## No. 906-WM9

### Workshop stand (metric)

with no. 906 screwdriver-handle keys and no. 906Q T-grip keys (metric), 9-piece set.  
Blades: CHROME-VANADIUM, hardened and **nickel-plated**.  
Grips: impact-resistant plastic (cadmium-free), red.  
Stand: single-grade, impact-resistant **plastic** with clips for connecting further workshop stands.



Order no.	Contents: A/F x blade length L1	Weight [g]
42291	906-1,5x, 2x, 2,5x, 3x90; 906Q-4x, 5x150, 6x, 8x, 10x200	860

#### Recommendations



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page 11



No. 911LG-WM9,  
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## APPLICATION OF OUR HEXAGON KEYS TO ISO 2936, DIN 6911 AND BALLEDED KEYS.

The table shows the across-flats sizes of keys for thread sizes (M) and types of screw.

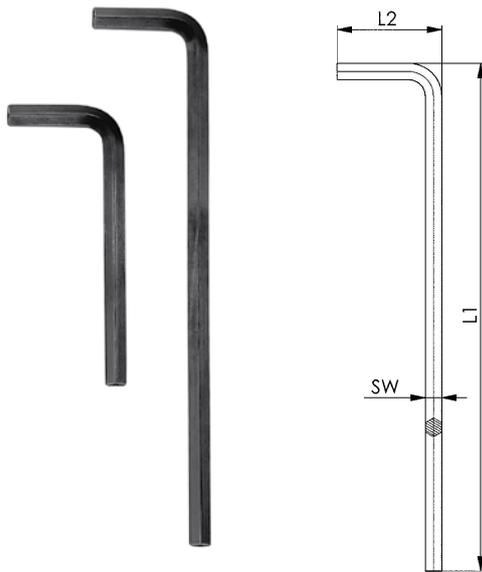
SW mm	Test torque		Hard- ness HRC	Socket screw standards				
	Hexagon Nm	Ball-ended Nm		ISO 4762 [DIN 912]	DIN 6912	DIN 7984	ISO 10642 [DIN 7991]	ISO 4026-4029 [DIN 913-916]
0,7	0,08	-	52-55	-	-	-	-	M1,4 M1,6 (M1,8)
0,9	0,18	-		-	-	-	-	M2
1,3	0,53	-		(M1,4)	-	-	-	M2,5
1,5	0,82	0,40		M1,6 M2	-	-	-	M3
2,0	1,90	0,98		M2,5	-	M3	M3	M4
2,5	3,80	1,60		M3	-	M4	M4	M5
3	6,60	2,90		M4	M4	M5	M5	M6
4	16	6,40		M5	M5	M6	M6	M8
5	30	12		M6	M6	M8	M8	M10
6	52	21		M8	M8	-	M10	M12 (M14)
7	80	-	-	-	M10	-	-	
8	120	50	M10	M10	M12	M12	M16	
10	220	92	M12	M12	M14	M14 M16	(M18) M20	
12	370	250	M14	M14	M16 M18	(M18) M20	(M22) M24	
14	590	-	M16 M18	M16 M18	M20 M22	(M22 M24)	-	
17	980	-	45 - 50	M20	M20 M22	M24	-	-
19	1360	-		(M22)	M24 M27	-	-	-
22	2110	-		M24 (M27)	M30	-	-	-
24	2750	-		M30	M33	-	-	-
27	3910	-		M33	-	-	-	-
32	4000	-	M36	M36	-	-	-	
36	4000	-	M42	-	-	-	-	
			M48	-	-	-	-	

( ) not ISO standard thread

## ISO 2936C

### Hexagon keys (metric)

CHROM VANADIUM, hardened and blued.  
End face machined. Edges of end face chamfered.



Order no.	SW [mm]	L1 x L2 [mm]	Weight [g]
42572	0,7	33 x 7	0,14
42580	0,9	33 x 11	0,2
43067	1,3	41 x 13	0,7
42358	1,5	46,5 x 15,5	0,9
42366	2,0	52,0 x 18,0	1,8
42374	2,5	58,5 x 20,5	3,0
42382	3	66 x 23	5,0
42390	4	74 x 29	10
42408	5	85 x 33	18
42416	6	96 x 38	30
42424	7	102 x 41	43
42432	8	108 x 44	59
42440	9	114 x 47	79
42457	10	122 x 50	103
42465	11	129 x 53	131
42473	12	137 x 57	160
42481	14	154 x 70	260
42499	17	177 x 80	430
42507	19	199 x 89	617
42515	22	222 x 102	920
42523	24	248 x 114	1238
42531	27	277 x 127	1740
42549	30	315 x 142	2410
42556	32	347 x 157	3080
42564	36	391 x 176	4370

The 1.3 A/F key is in fact 1.27 mm, which is precisely 0.05".

## ISO 2936LC

### Hexagon keys (mm), extra long version

CHROM VANADIUM, hardened and blued.  
End face machined. Edges of end face chamfered.

Order no.	SW [mm]	L1 x L2 [mm]	Weight [g]
43703	1,5	91,5 x 15,5	1,5
43711	2,0	102,0 x 18,0	3,0
43729	2,5	114,5 x 20,5	5,5
43737	3	129 x 23	9,0
43745	4	144 x 29	18
43752	5	165 x 33	32
43760	6	186 x 38	52
43786	8	208 x 44	100
43794	10	234 x 50	177
43802	12	262 x 57	287
43810	14	294 x 70	440

### On request:

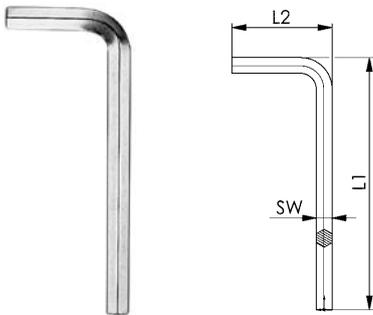
Other lengths and executions on request.

Subject to technical alterations.

## ISO 2936D

### Hexagon keys (metric)

CHROM VANADIUM, hardened and **nickel-plated**.  
End face machined. Edges of end face chamfered.



Order no.	SW [mm]	SW [inch]	L1 x L2 [mm]	Weight [g]
43299	1,3	0,05	41 x 13	0,7
42630	1,5	-	46,5 x 15,5	0,9
42648	2,0	5/64*	52,0 x 18,0	1,8
42655	2,5	-	58,5 x 20,5	3,0
42663	3,0	-	66 x 23	5,0
42671	4,0	5/32*	74 x 29	10
42689	5,0	-	85 x 33	18
42697	6,0	-	96 x 38	30
42705	7,0	9/32*	102 x 41	43
42713	8,0	5/16*	108 x 44	59
42721	9,0	-	114 x 47	79
42739	10,0	-	122 x 50	103
42747	11,0	7/16*	129 x 53	131
42754	12,0	-	137 x 57	160
42762	14,0	-	154 x 70	260
42770	17,0	-	177 x 80	430
42788	19,0	3/4*	199 x 89	617
42796	22,0	7/8*	222 x 102	920

The 1,3 A/F key is in fact 1,27 mm, which is precisely 0,05".  
Keys marked \* correspond to the metric size. Above 5/32" A/F they are marked with both sizes.

### On request:

Other lengths and executions on request.

### Recommendations



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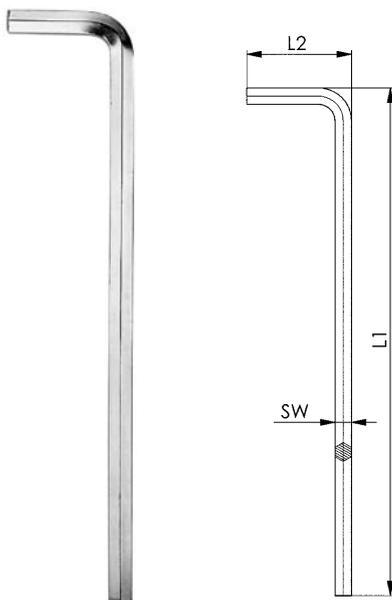


DIN 6911D,  
page 21

## ISO 2936LD

### Hexagon keys (mm), extra long version

CHROM VANADIUM, hardened and **nickel-plated**.  
End face machined. Edges of end face chamfered.



Order no.	SW [mm]	SW [inch]	L1 x L2 [mm]	Weight [g]
42614	1,5	-	91,5 x 15,5	1,5
42895	2,0	5/64*	102,0 x 18,0	3,0
42903	2,5	-	114,5 x 20,5	5,5
42911	3,0	-	129 x 23	9,0
42937	4,0	5/32*	144 x 29	18
42945	5,0	-	165 x 33	32
42952	6,0	-	186 x 38	52
43596	7,0	9/32*	197 x 41	74
42960	8,0	5/16*	208 x 44	100
42978	10,0	-	234 x 50	177
42986	12,0	-	262 x 57	287
42994	14,0	-	294 x 70	440
43000	17,0	-	337 x 80	750
43018	19,0	3/4*	379 x 89	1100

Keys marked \* correspond to the metric size. Above 5/32" A/F they are marked with both sizes.

### On request:

Other lengths and executions on request.

### Recommendations



No. 911L-HM9D,  
page 20



No. 911LG-D,  
page 22

## No. 911-WM9

### Workshop stand (metric)

with metric hexagon keys ISO 2936, 9-piece set.  
 Key: CHROM VANADIUM, hardened and **nickel-plated**.  
 End face machined. Edges of end face chamfered.  
 Stand: single-grade, impact-resistant **plastic** with clips for connecting further workshop stands.



Order no.	Contents: A/F	Weight [g]
44065	2.5, 3, 4, 5, 6, 8, 10, 12, 14 mm	840

### Recommendations



No. 911-HM9D,  
page 20



No. 911TM,  
page 18

## No. 911L-WM9

### Workshop stand (metric)

with metric hexagon keys ISO 2936L, **extra long** (mm), 9-piece set.  
 Key: CHROME VANADIUM, hardened and **nickel-plated**.  
 End face machined. Edges of end face chamfered.  
 Stands: single-grade, impact-resistant **plastic**, with clips for connecting further workshop stands.



Order no.	Contents: A/F	Weight [g]
44099	2.5, 3, 4, 5, 6, 8, 10, 12, 14 mm	1310

### Recommendations



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page 27



No. 911L-HM9D,  
page 20



No. 911LG-HM9F,  
page 23

Subject to technical alterations.

## No. 911BM7D

### Key box (metric)

with metric hexagon keys ISO 2936, 7-piece set.  
 Keys: CHROME VANADIUM, hardened and **nickel-plated**.  
 End face machined. Edges of end face chamfered.  
 Box: impact-resistant **plastic** with self-service rack slot.

Order no.	Contents: A/F	L x W x H	Weight [g]
<b>44826</b>	2, 2.5, 3, 4, 5, 6, 8 mm	133 x 72 x 14	175



### Recommendations



No. 6911 BM7,  
page 21



No. 911G-BM10,  
page 30

## No. 911BM10D

### Key box (metric)

with metric hexagon keys ISO 2936, 8-piece set.  
 Keys: CHROME VANADIUM, hardened and **nickel-plated**.  
 End face machined. Edges of end face chamfered.  
 Box: from impact-resistant **plastic** with self-service rack slot.

Order no.	Contents: A/F	L x W x H	Weight [g]
<b>46037</b>	2, 2.5, 3, 4, 5, 6, 8, 10 mm	177 x 88 x 17	320



### Recommendations



No. 911-HM9D,  
page 20



No. 911BZ7,  
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## No. 911L-BM8D

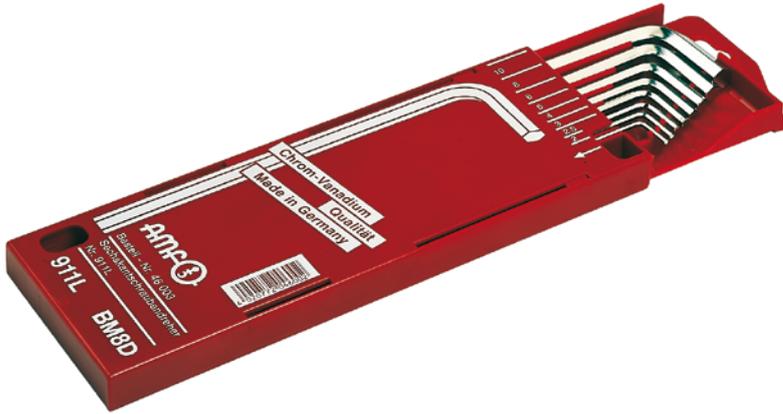
### Key box (metric)

with metric hexagon keys ISO 2936L, **extra long** (mm), 8-piece set.

Key: CHROME VANADIUM, hardened and **nickel-plated**. End face machined. Edges of end face chamfered.

Box: impact-resistant **plastic**, red, with self-service rack slot.

Order no.	Contents: A/F	L x W x H	Weight [g]
<b>46003</b>	2, 2.5, 3, 4, 5, 6, 8, 10 mm	265 x 88 x 17	535



### Recommendations



No. 911L-HM9D, page 20



No. 911LG-HMC, page 26

## No. 911TM

### Key wallet (metric)

with metric hexagon keys ISO 2936, 6, 8 and 10-piece set.

Keys: CHROME VANADIUM, hardened and **nickel-plated**. End faces machined. Edges of end face chamfered.

Plastic wallet with slot for self-service rack and reusable closure.

Order no.	Size	Contents: A/F	Weight [g]
<b>43851</b>	6	2, 2.5, 3, 4, 5, 6 mm	75
<b>43869</b>	8	2, 2.5, 3, 4, 5, 6, 8, 10 mm	235
<b>43877</b>	10	2, 2.5, 3, 4, 5, 6, 8, 10, 12, 14 mm	660



### Recommendations



No. 911BM10D, page 17



No. 911-HM9D, page 20

## No. 911-HM9C

### Key holder (metric)

with metric hexagon keys ISO 2936, 9-piece set.  
 Keys: CHROME-VANADIUM, hardened and **blued**.  
 End face machined. Edges of end face chamfered.  
 Holder: with slot for self-service rack.

Order no.	Contents: A/F	Weight [g]
<b>89425</b>	1.5, 2, 2.5, 3, 4, 5, 6, 8, 10 mm	245



### Recommendations



No. 911HZ 9D,  
page 32



No. 918-HT8C,  
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## No. 911L-HM9C

### Key holder (metric)

with metric hexagon keys ISO 2936L, **extra long** (mm), 9-piece set.  
 Key: CHROME VANADIUM, hardened and **blued**.  
 End face machined. Edges of end face chamfered.  
 Holder: with self-service rack slot.

Order no.	Contents: A/F	Weight [g]
<b>89433</b>	1.5, 2, 2.5, 3, 4, 5, 6, 8, 10 mm	415



### Recommendations



No. 911LG-HMC,  
page 26



No. 911L-HZ 9D,  
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## No. 911-HM9D

### Key holder (metric)

with metric hexagon keys ISO 2936, 9-piece set.  
 Keys: CHROME VANADIUM, hardened and **nickel-plated**.  
 End face machined. Edges of end face chamfered.  
 Holder: with slot for self-service rack.



Order no.	Contents: A/F	Weight [g]
46789	1.5, 2, 2.5, 3, 4, 5, 6, 8, 10 mm	245

### Recommendations



No. 911LG-HM9F,  
page 23



No. 911BM10D,  
page 17

## No. 911L-HM9D

### Key holder (metric)

with metric hexagon keys ISO 2936L, **extra long** (mm),  
 9-piece set.  
 Key: CHROME VANADIUM, hardened and nickel-plated.  
 End face machined. Edges of end face chamfered.  
 Holder: with self-service rack slot.



Order no.	Contents: A/F	Weight [g]
46797	1.5, 2, 2.5, 3, 4, 5, 6, 8, 10 mm	415

### Recommendations



No. 911LG-HM9D,  
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No. 911L-BM8D,  
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No. 911LG-H100F,  
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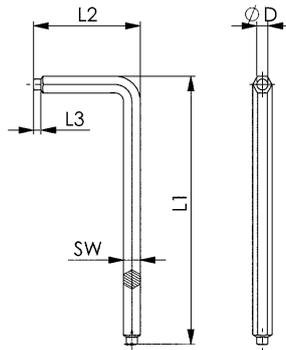
## DIN 6911D

### Hexagon key (metric) with pilot

for screws with hexagon socket DIN 6912.  
CHROME VANADIUM, hardened and **nickel-plated**.



Order no.	SW [mm]	L1 x L2 [mm]	D [mm]	L3 [mm]	Weight [g]
45377	3	66 x 23	1,9	1,2	5
45385	4	74 x 29	2,4	1,3	10
45393	5	85 x 33	2,9	1,6	18
45401	6	96 x 38	3,9	2,6	30
45419	8	108 x 44	4,9	2,8	59
45427	10	122 x 50	5,9	3,2	103
45435	12	137 x 57	6,9	3,5	160
45443	14	154 x 70	7,9	3,6	260
45450	17	177 x 80	9,9	4,5	430



### Recommendations



ISO 2936D,  
page 15



No. 908,  
page 35

## No. 6911 BM7

### Key box (metric)

with metric hexagon keys DIN 6911 with pilot for DIN 6912 screws, 7-piece set.

Key: CHROM VANADIUM, hardened and **nickel-plated**.  
Box: impact-resistant plastic.



Order no.	Contents: A/F	L x W x H	Weight [g]
44867	ISO 2936-2, 2.5; DIN 6911-3, 4, 5, 6, 8 mm	133 x 72 x 14	175

### Recommendations



No. 911BM7D,  
page 17



No. 911G-BM10,  
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No. 911BZ7,  
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## APPLICATIONS

- At angles up to 25°
- > speeds up work in hard-to-reach locations,
- > easy but still precise entry of key into socket.

## MATERIAL

- Highly alloyed chrome-vanadium steel
- > ensures a long working-life, good torque-resistance, and optimum hardness
- > see table on page 14 for test torques

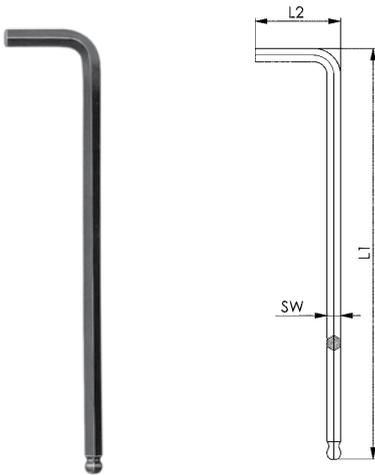
## EXECUTION AND SURFACE FINISH

- hardened, steel-grey (version C)
- hardened and nickel-plated (version D)

### No. 911LG-C

#### Ball-ended hexagon key (mm), extra long version

CHROM VANADIUM, hardened, steel-grey.



Order no.	SW [mm]	L1 x L2 [mm]	Weight [g]
46086	1,5	91,5 x 15,5	2
45898	2,0	102,0 x 18,0	3
45823	2,5	114,5 x 20,5	6
45831	3	129 x 23	9
45849	4	144 x 29	19
45856	5	165 x 33	34
45864	6	186 x 38	54
45872	8	208 x 44	110
45880	10	234 x 50	190
46060	12	262 x 57	295

#### Recommendations



No. 911LG-HMC,  
page 26

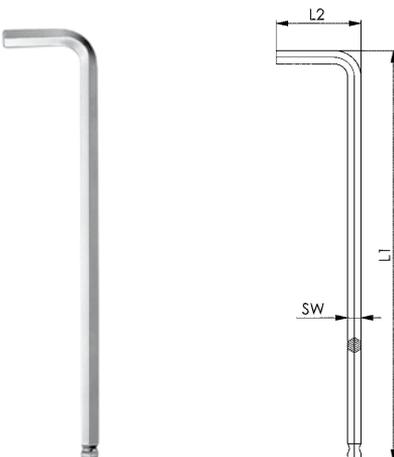


No. 911L-HZ 9D,  
page 33

### No. 911LG-D

#### Ball-ended hexagon key (mm), extra long version

CHROM VANADIUM, hardened and nickel-plated.



Order no.	SW [mm]	L1 x L2 [mm]	Weight [g]
47209	1,5	91,5 x 15,5	2
47217	2,0	102,0 x 18,0	3
47225	2,5	114,5 x 20,5	6
47233	3	129 x 23	9
47241	4	144 x 29	19
47258	5	165 x 33	34
47266	6	186 x 38	54
47274	8	208 x 44	110
47282	10	234 x 50	190
47290	12	262 x 57	295

#### Recommendations



No. 911LG-HM9D,  
page 26



No. 911LG-WM9,  
page 27

Subject to technical alterations.

## No. 911LG-HM9F

### COLOR ball-ended hexagon key - key holder

9-piece.

Key: ball-ended hexagon key **extra long** (mm), CHROME VANADIUM, hardened and **nickel-plated** and **colour-coded**.

Order no.	Contents: A/F	Weight [g]
47001	1.5, 2, 2.5, 3, 4, 5, 6, 8, 10 mm	410

#### Advantage:

- find it fast
- powder-coated **colour-coding** by key width
- no more danger of mix-up.



#### Recommendations



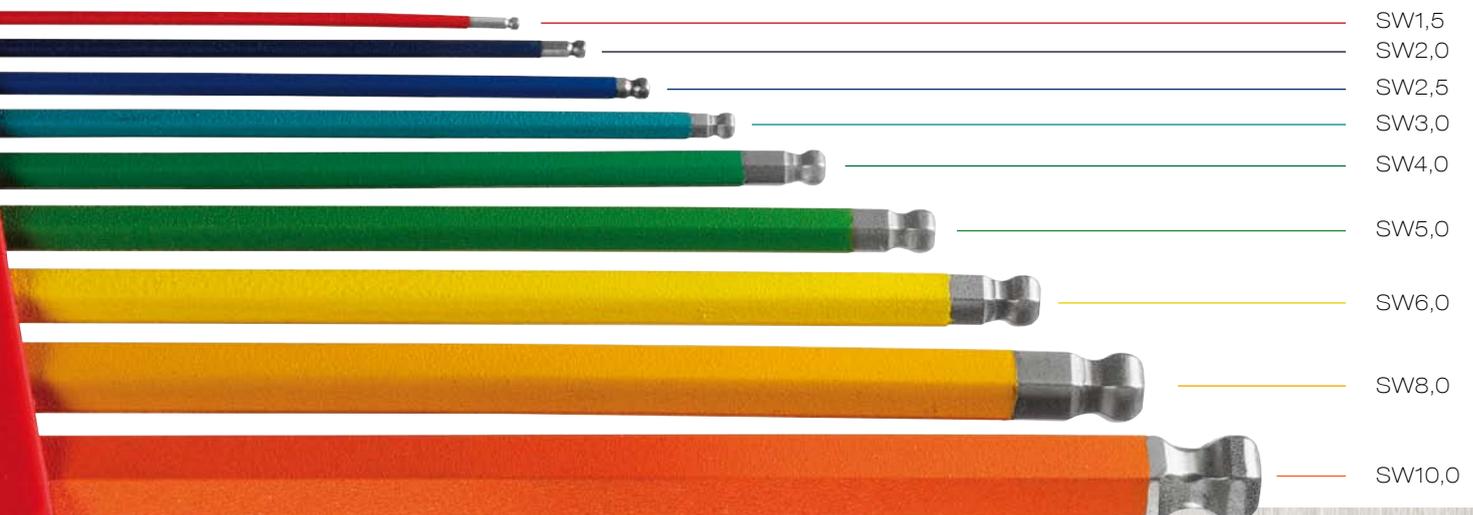
No. 911LG-H100F, page 24



No. 911LG-H100, page 24



No. 911LG-HM9D, page 26



## No. 911LG-H100F

### COLOR ball-ended hexagon key 100° - key holder

9-piece.  
Key: ball-ended hexagon key **extra long** (mm), **100° bend angle**, CHROME VANADIUM, hardened, **chromium-plated** and **colour-coded**.



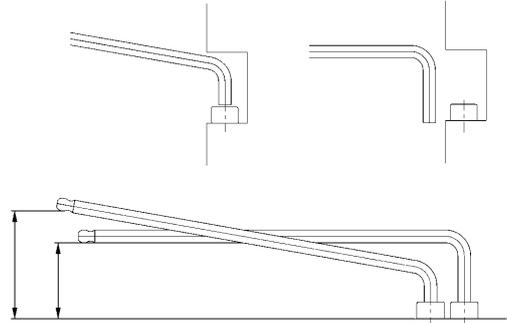
Order no.	Contents: A/F	Weight [g]
47100	1.5, 2, 2.5, 3, 4, 5, 6, 8, 10 mm	390

#### Advantage:

- find it fast
- powder-coated **colour-coding** by key width
- no more danger of mix-up.
- **convenient 100° bend**
- better screw access through reduced length of the short shank
- secure working even in narrow spaces.

#### Dimensions:

Order no.	SW [mm]	L1 x L2 [mm]
47100	1,5	92 x 8
	2,0	102 x 8
	2,5	114 x 10
	3	127 x 13
	4	144 x 14
	5	165 x 18
	6	186 x 22
	8	208 x 28
	10	234 x 32



#### Recommendations

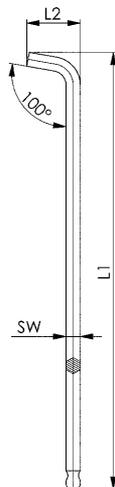


No. 918-HT8F, page 39

## No. 911LG-H100

### Ball-ended hexagon key 100° - key holder

9-piece.  
Key: ball-ended hexagon key **extra long** (mm), **100° bend angle**, CHROME VANADIUM, hardened and **chromium-plated**.



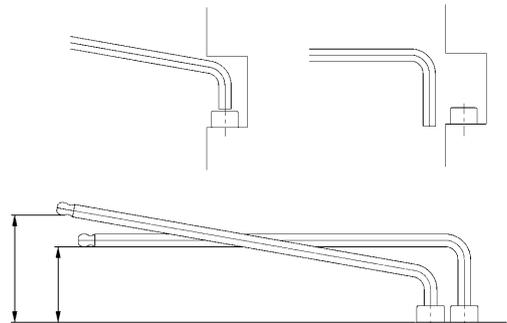
Order no.	Contents: A/F	Weight [g]
47175	1.5, 2, 2.5, 3, 4, 5, 6, 8, 10 mm	380

#### Advantage:

- **Convenient 100° bend**
- better screw access through reduced length of the short shank
- secure working even in narrow spaces.

#### Dimensions:

Order no.	SW [mm]	L1 x L2 [mm]
47175	1,5	92 x 8
	2,0	102 x 8
	2,5	114 x 10
	3	127 x 13
	4	144 x 14
	5	165 x 18
	6	186 x 22
	8	208 x 28
	10	234 x 32



#### Recommendations



No. 911LG-HM9F, page 23  
No. 911LG-HZ13D, page 33

## No. 911L-TB9D

### Ball-ended hexagon screwdriver TURBALL - key holder

With flat ball end and magnetic insert at the long end (from WAF 3 mm)

9-part in the flip key holder

Key: Ball-ended hexagon screwdriver, extra-long (mm) with flat ball end and magnetic insert at the long end (from WAF 3 mm)  
CHROME-VANADIUM, hardened and chromium-plated

Order no.	Contents: A/F	Weight [g]
555046	1,5, 2, 2,5, 3, 4, 5, 6, 8, 10 mm	425

#### Advantage:

- reliably secures inserted screws with hexagon socket
- the ideal tool whenever screws are to be inserted in deep-seated, horizontal, ascending or descending bores
- achieves the maximum permitted torque thanks to the flat 25° ball end
- the practical folding bracket allows easy removal of the key



#### Dimensions:

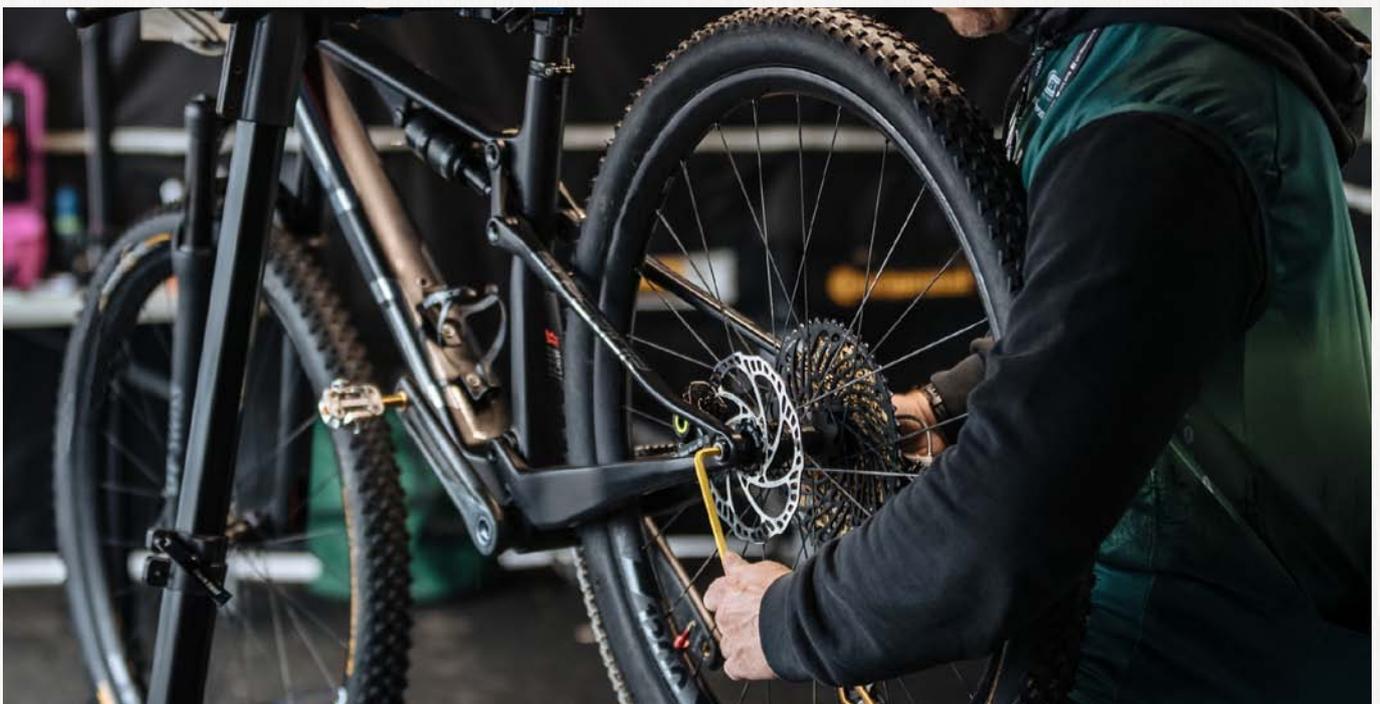
Order no.	SW [mm]	L1 x L2 [mm]
555046	1,5	91,5 x 15,5
	2,0	102,0 x 18,0
	2,5	114,5 x 20,5
	3,0	129,0 x 23,0
	4,0	144,0 x 29,0
	5,0	165,0 x 33,0
	6,0	186,0 x 38,0
	8,0	208,0 x 44,0
	10,0	234,0 x 50,0



#### Recommendations



No. 911LG-HM9NI, page 27      No. 911LG-HZ13D, page 33



## No. 911LG-HMC

### Ball-ended hexagon key - Key holder (metric)

9-piece.  
Key: ball-ended hexagon key no. 911LG **extra long** (mm), CHROME VANADIUM, hardened, **steel-grey**.  
Holder: with self-service rack slot.



Order no.	Contents: A/F	Weight [g]
46524	1.5, 2, 2.5, 3, 4, 5, 6, 8, 10 mm	440

#### Recommendations



No. 911LG-BM8C, page 28



No. 911LG-WM9, page 27

## No. 911LG-HM9D

### Ball-ended hexagon key - Key holder (metric)

9-piece.  
Key: ball-ended hexagon key no. 911LG **extra long** (mm), CHROME VANADIUM, hardened and **nickel-plated**.  
Holder: with self-service rack slot



Order no.	Contents: A/F	Weight [g]
46805	1.5, 2, 2.5, 3, 4, 5, 6, 8, 10 mm	440

#### Recommendations



No. 911LG-HM9F, page 23



No. 911LG-HZ13D, page 33

Subject to technical alterations.

## No. 911LG-HM9NI

### Ball-ended hexagon key - key holder, stainless steel

9-piece set in flip key holder  
 Key: ball-ended hexagon key **extra long** (mm)  
 stainless steel



Order no.	Contents: A/F	Weight [g]
49700	1.5, 2, 2.5, 3, 4, 5, 6, 8, 10 mm	420

#### Advantage:

- The practical flip holder allows easy removal of keys
- Durable stainless steel version

#### Dimensions:

Order no.	SW [mm]	L1 x L2 [mm]
49700	1.5	91,5 x 15,5
	2,0	102,0 x 18,0
	2,5	114,5 x 20,5
	3,0	129 x 23
	4,0	144 x 29
	5,0	165 x 33
	6,0	186 x 38
	8,0	208 x 44
	10,0	234 x 50

#### Recommendations



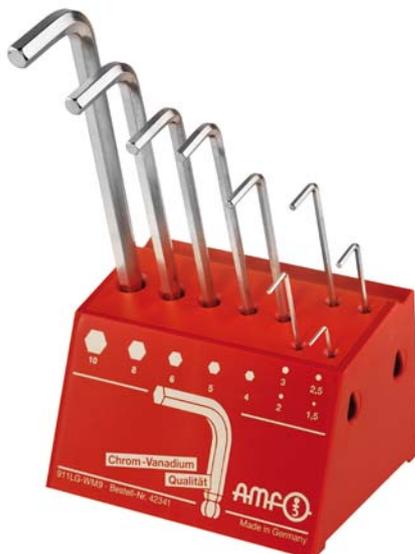
No. 911LG-H100F, page 24



## No. 911LG-WM9

### Ball-ended hexagon key - Workshop stand (mm)

9-piece.  
 Key: ball-ended hexagon key no. 911LG, **extra long** (mm), CHROME VANADIUM, hardened, **nickel-plated**.  
 Stands: single-grade, impact-resistant plastic, with clips for connecting further workshop stands.



Order no.	Contents: A/F	Weight [g]
42341	1.5, 2, 2.5, 3, 4, 5, 6, 8, 10 mm	615

#### Recommendations



No. 906-WM9, page 13



No. 918-HT8C, page 40

## No. 911LG-BM8C

### Ball-ended hexagon key - Key box

8-piece.  
Key: ball-ended hexagon key no. 911LG, **extra long** (mm), CHROME VANADIUM, hardened, **steel-grey**.  
Box: impact-resistant plastic with self-service rack slot.

Order no.	Contents: A/F	L x W x H	Weight [g]
46011	2, 2.5, 3, 4, 5, 6, 8, 10 mm	265 x 88 x 17	530



#### Recommendations



No. 911LG-HMC, page 26



No. 911L-BM8D, page 18

## No. 911LG-BM8D

### Ball-ended hexagon key - Key box

8-piece.  
Key: ball-ended hexagon key no. 911LG **extra long** (mm), CHROME VANADIUM, hardened and **nickel-plated**.  
Box: impact-resistant plastic with self-service rack slot.

Order no.	Contents: A/F	L x W x H	Weight [g]
46078	2, 2.5, 3, 4, 5, 6, 8, 10 mm	265 x 88 x 17	530



#### Recommendations



No. 911LG-WM9, page 27



No. 911LG-HM9F, page 23

## No. 909EG7

### Ball-ended SCHRAUB-boy

Grip: from ergonomic 2-component housing. **Lift mechanism** offers convenient access to the blades. Blades: hardened and **nickel-plated**.

Order no.	Contents: A/F	Weight [g]
45641	2.5, 3, 4, 5, 6, 8, 10	280



#### Recommendations



No. 906M, page 9



No. 910, page 9

Subject to technical alterations.

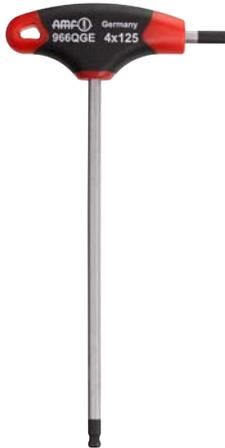
## No. 966QGE

### Double hexagon key (metric) with ergonomic 2-component T-grip

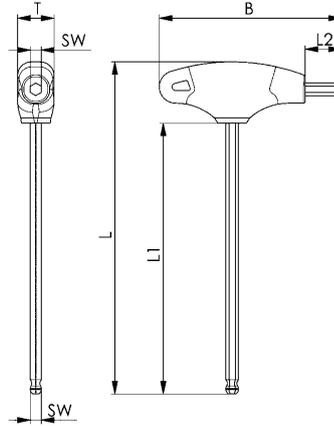
Blade: CHROME VANADIUM, hardened and **chromium-plated**, with black tip.

Grip: impact-resistant plastic (cadmium-free), black/red with **lateral take-off**.

Short arm for final tightening. Long ball-head blade for speed.



Order no.	SW [mm]	L1	B	L	L2	T	Weight [g]
47670	3	125	75	151	15	16	25
47613	4	125	75	151	15	16	33
47621	5	150	100	184	20	21	60
47639	6	150	100	184	20	21	83



#### Recommendations



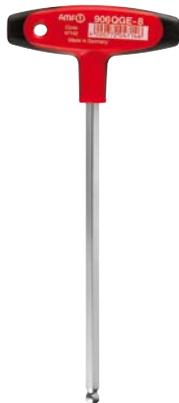
No. 909EG7, page 28

## No. 906QGE

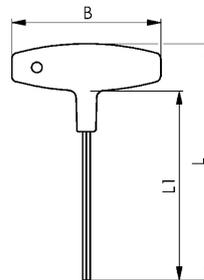
### Ball-ended hexagon key (metric) with ergonomic 2-component T-grip

Blade: CHROME VANADIUM, hardened and **nickel-plated**.

Grip: impact-resistant plastic (cadmium-free), black/red.



Order no.	SW [mm]	L1	B	L	Weight [g]
47118	4	150	80	175	40
47126	5	150	100	181	65
47134	6	150	100	181	80
47142	8	200	100	231	130



#### Recommendations



No. 911LG-WM9, page 27

## No. 906GE

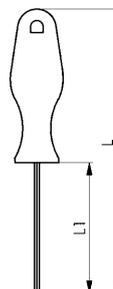
### Ball-ended hexagon key (metric) with ergonomic 2-component screwdriver grip

Blade: CHROME VANADIUM, hardened and **nickel-plated**.

Grip: impact-resistant plastic (cadmium-free), black/red.



Order no.	SW [mm]	L1	L	Weight [g]
45757	2,5	100	190	35
45765	3,0	100	190	35
45773	4,0	100	200	50
45781	5,0	100	200	75



#### Recommendations



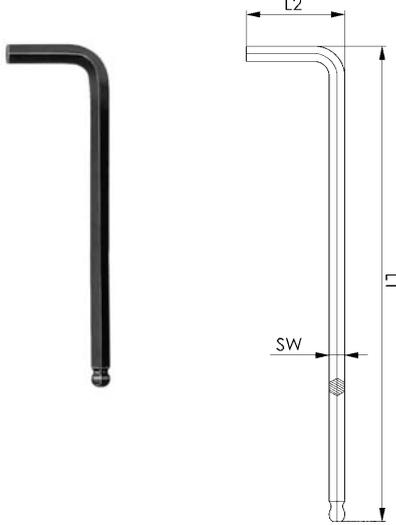
No. 911LG-H100, page 24

Subject to technical alterations.

## No. 911G-C

### Ball-ended hexagon key (metric)

CHROM VANADIUM, hardened, **steel-grey**.



Order no.	SW [mm]	L1 x L2 [mm]	Weight [g]
46458	1,5	46,5 x 15,5	1
46474	2,0	52,0 x 18,0	2
46490	2,5	58,5 x 20,5	3
46516	3	66 x 23	5
46532	4	74 x 29	11
46557	5	85 x 33	20
46573	6	96 x 38	32
46599	8	108 x 44	65
46466	10	122 x 50	113

#### Recommendations



No. 911G-TM7,  
page 30



No. 911G-BM10,  
page 30

## No. 911G-BM10

### Ball-ended hexagon key - Key box

8-piece set.

Keys: ball-ended hexagon key (metric) no. 911G, short version, CHROME VANADIUM, hardened and **steel-grey**.

Box: impact-resistant plastic with self-service rack slot.



Order no.	Contents: A/F	L x W x H	Weight [g]
46052	2, 2.5, 3, 4, 5, 6, 8, 10 mm	170 x 88 x 17	320

#### Recommendations



No. 911LG-HM9F,  
page 23



No. 911LG-HZ13D,  
page 33

## No. 911G-TM7

### Ball-ended hexagon key - Key wallet

7-piece set.

Keys: ball-ended hexagon key (metric) no. 911G, short version, CHROM VANADIUM, hardened, **steel-grey**.

Plastic wallet with slot for self-service rack and reusable closure.



Order no.	Contents: A/F	Weight [g]
46102	1.5, 2, 2.5, 3, 4, 5, 6 mm	75

#### Recommendations



No. 911TZ,  
page 34



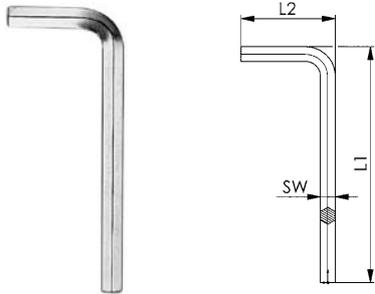
No. 908-TT9,  
page 36

Subject to technical alterations.

## No. 2936DZ

### Hexagon keys (inch)

CHROM VANADIUM, hardened and **nickel-plated**.  
End face machined, edges of end face chamfered.



Order no.	SW [mm]	SW [inch]	L1 x L2 [mm]	Weight [g]
43299	1,3	0,05	41 x 13	0,7
43307	1,59	1/16	47 x 16	1,0
42648	2,0	5/64*	52,0 x 18,0	1,8
43323	2,38	3/32	58 x 20	2
43331	3,18	1/8	66 x 23	5
42671	4,0	5/32*	74 x 29	10
43356	4,76	3/16	85 x 33	15
43364	5,56	7/32	91 x 36	23
43372	6,35	1/4	96 x 38	31
42705	7,0	9/32*	102 x 41	43
42713	8,0	5/16*	108 x 44	59
43406	9,53	3/8	122 x 50	92
43422	12,70	1/2	145 x 63	206
43448	15,88	5/8	176 x 76	350
42788	19,0	3/4*	199 x 89	617
42796	22,0	7/8*	222 x 102	920
43471	25,40	1	275 x 125	1390

The 0.05" A/F key is in fact 1.27 mm, which is precisely 0.05".

Keys marked \* correspond to the metric size. Above 5/32" A/F they are marked with both sizes.

#### Recommendations



No. 911TZ,  
page 34

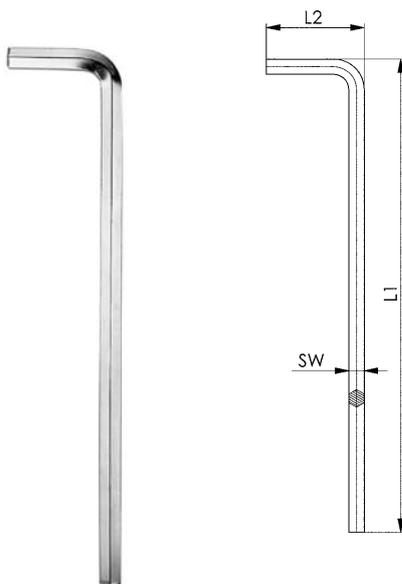


No. 911HZ 9D,  
page 32

## No. 2936LDZ

### Hexagon keys (inch), long version

CHROM VANADIUM, hardened and **nickel-plated**.  
End face machined, edges of end face chamfered.



Order no.	SW [mm]	SW [inch]	L1 x L2 [mm]	Weight [g]
43273	1,59	1/16	92 x 16	1,5
42895	2,0	5/64*	102,0 x 18,0	3,0
43539	2,38	3/32	114 x 20	3,5
43547	3,18	1/8	129 x 23	7,4
43604	3,57	9/64	140 x 26	12
42937	4,0	5/32*	144 x 29	18
43562	4,76	3/16	165 x 33	26
43588	6,35	1/4	186 x 38	54
43596	7,0	9/32*	197 x 41	74
42960	8,0	5/16*	208 x 44	100
43612	9,53	3/8	234 x 50	156
43638	12,70	1/2	277 x 89	360
43018	19,0	3/4*	379 x 89	1100

Keys marked \* correspond to the metric size. Above 5/32" A/F they are marked with both sizes.

#### Recommendations



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No. 911LG-HZ13D,  
page 33

Subject to technical alterations.

## No. 906QZ

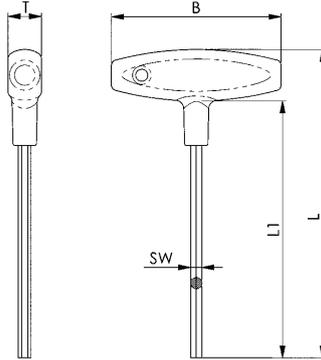
### Hexagon keys (inch) with T-grip

Key: CHROM VANADIUM, hardened and **nickel-plated**.  
Grip: impact-resistand plastic (cadmium-free) yellow.



Order no.	SW [inch]	SW [mm]	L1	B	L	T	Weight [g]
45120	5/64*	2,00	100	80	125	16	28
44883	3/32	2,38	100	80	125	16	30
44891	1/8	3,18	150	80	175	16	37
45252	5/32*	4,00	150	80	175	16	45
45260	5/32*	4,00	200	80	225	16	53
44917	3/16	4,76	150	100	182	20	73
44933	1/4	6,35	150	100	182	20	93
45294	5/16*	8,00	150	100	182	20	120
45310	5/16*	8,00	200	100	232	20	140

Keys marked \* correspond to the metric size.



### Recommendations



No. 906QE, page 10



No. 906QE-WM7, page 11



No. 907Q-WT7, page 38

## No. 911HZ 9D

### Key holder (inch)

with inch hexagon keys no. 2936DZ, 9-piece set.  
Keys: CHROME VANADIUM, hardened and **nickel-plated**.  
End face machined. Edges of end face chamfered.  
Holder: with slot for self-service rack.



Order no.	Contents: A/F	Weight [g]
44156	1/16, 5/64, 3/32, 1/8, 5/32, 3/16, 3/16, 1/4, 5/16, 3/8"	232

### Recommendations



No. 911LG-HZ13D, page 33



No. 911-HM9D, page 20



No. 911G-TM7, page 30

Subject to technical alterations.

## No. 911L-HZ 9D

### Key holder (inch)

with inch hexagon keys no. 2936LDZ, **extra long**, 9-piece set.  
 Key: CHROME VANADIUM, hardened and **nickel-plated**.  
 End face machined. Edges of end face chamfered.  
 Holder: with self-service rack slot

Order no.	Contents: A/F	Weight [g]
44164	1/16, 5/64, 3/32, 1/8, 5/32, 3/16, 1/4, 5/16, 3/8"	395



### Recommendations



No. 911L-HM9D,  
page 20



No. 908L-HT13C,  
page 40

## No. 911LG-HZ13D

### Key holder, ball-ended (inch)

with ball-ended inch hexagon keys, **extra long**, 13-piece set.  
 Key: CHROME VANADIUM, hardened and **nickel-plated**.  
 End face machined. Edges of end face chamfered.  
 Holder: with self-service rack slot.

Order no.	Contents: A/F	Weight [g]
44180	0,05, 1/16, 5/64, 3/32, 7/64, 1/8, 9/64, 5/32, 3/16, 7/32, 1/4, 5/16, 3/8"	440



### Recommendations



No. 911LG-HM9D,  
page 26



No. 918-HT8C,  
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## No. 911BZ7

### Key box (inch)

with inch hexagon keys no. 2936DZ, 7-piece set.  
 Keys: CHROME VANADIUM, hardened and **nickel-plated**.  
 End face machined. Edges of end face chamfered.  
 Box: from impact-resistant **plastic** with self-service rack slot.



Order no.	Contents: A/F	L x W x H	Weight [g]
44842	5/64, 3/32, 1/8, 5/32, 3/16, 7/32, 1/4"	133x72x14	140

### Recommendations



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No. 911BM7D,  
page 17



No. 6911 BM7,  
page 21

## No. 911TZ

### Key wallets (inch)

with inch hexagon keys no. 2936DZ 9, 11 and 14-piece set.  
 Keys: CHROME VANADIUM, hardened and **nickel-plated**. End  
 face machined. Edges of end face chamfered.  
 Plastic wallet with slot for self-service rack and reusable closure.



Order no.	Size	Contents: A/F	Weight [g]
43893	9	0.05, 1/16, 5/64, 3/32, 1/8, 5/32, 3/16, 7/32, 1/4"	100
43901	11	0.05, 1/16, 5/64, 3/32, 1/8, 5/32, 3/16, 7/32, 1/4, 5/16, 3/8"	250
43919	14	0.05, 1/16, 5/64, 3/32, 1/8, 5/32, 3/16, 7/32, 1/4, 5/16, 3/8, 7/16, 1/2, 9/16"	850

### Recommendations



No. 911TM,  
page 18



No. 911G-TM7,  
page 30

Subject to technical alterations.

**TORX®** is a registered trademark of Camcar/Textron Inc.

## PROFILE

The wave-profile provides a large surface for force and torque transfer

- > optimum grip and long tool-life
- > see table on right for test torques.

## MATERIAL

highly alloyed CHROME-VANADIUM steel

## EXECUTION AND SURFACE FINISH

- > hardened and steel-grey
- > hardened and chromium-plated

## SCREWDRIVERS WITH HANDLE,

for TORX-screws, compliment the well-known advantages of this type of screw.

- > best possible force transfer by handy gripforms.

Table showing TORX-sockets for thread diameters and types of screw.

TORX® Size	A mm	Test torque Nm	Screws with TORX-sockets									
			metric (M)						Self-tapping (St)			
			DIN 4762 DIN 912	DIN 963 DIN 965	DIN 964 DIN 966	DIN 7984 DIN 6912	DIN 7985	DIN 7991	DIN 7981	DIN 7972 DIN 7982	DIN 7973 DIN 7983	
T 6 T 7	1,70 1,99	0,75 1,4	*	*	*	*	*	*	*	*	*	*
T 8 T 9	2,31 2,50	2,2 2,8	2,5 *	2,5 *	2,5 -	- -	2,5 -	- -	2,9	2,9 -	2,9 -	
T10 T15	2,74 3,27	3,7 6,4	3 *	3 3,5	3 3,5	3 -	3 3,5	3 -	3,5 3,9	3,5 3,9	3,5 3,9	
T20 T25	3,86 4,43	10,5 15,9	4 5	4 5	4 5	4 5	4 5	4 5	4,2 4,8/5,5	4,2 4,8/5,5	4,2 4,8/5,5	
T27 T30	4,99 5,52	22,5 31,1	* 6	* 6	* 6	* 6	* 6	* 6	6,3 *	6,3 *	6,3 *	
T40 T45	6,65 7,82	54,1 86,2	8 *	8 *	8 *	8 *	8 *	8 *	- *	- *	- *	
T50 T55	8,83 11,22	132 252	10 12	10 -	10 -	10 12	10 -	10 12	- -	- -	- -	

\* Special screws

## No. 908

### TORX angled key

CHROM VANADIUM, hardened, steel-grey.



Order no.	TORX	A	L1 x L2 [mm]	Weight [g]
46540	T 6	1,70	44,5 x 18,5	1,9
46565	T 7	1,99	50,5 x 18,5	2,0
46581	T 8	2,31	51 x 19	2,8
46607	T 9	2,50	51 x 19	3,4
46615	T10	2,74	54 x 20	3,6
46623	T15	3,27	57,5 x 21,5	5,2
46631	T20	3,86	61 x 23	6,5
46649	T25	4,43	64,5 x 24,5	9,4
46656	T27	4,99	69,5 x 26,5	15
46664	T30	5,52	76 x 30	20
46672	T40	6,65	83 x 33	31
46680	T45	7,82	91 x 37	44
46698	T50	8,83	95 x 32	62
46706	T55	11,22	108 x 35	126

## Recommendations



No. 918-HT8F,  
page 39

## No. 908-TT9

### TORX key wallet

with TORX Key no. 908, 9-piece set.  
Keys: CHROME VANADIUM, hardened and **steel-grey**.  
Plastic wallet with slot for self-service rack and reusable closure.



Order no.	Contents TORX	Weight [g]
43836	T6, 7, 8, 9, 10, 15, 20, 25, 30	65

#### Recommendations



No. 918-HT8C,  
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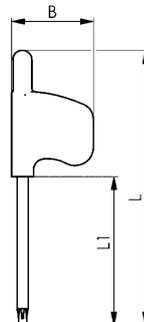
## No. 907SH

### TORX keys with flag-type grip

Blade: CHROME-VANADIUM, hardened and **steel-grey**.  
Grip: impact-resistant plastic (cadmium-free), green.



Order no.	TORX	A	L1	B	L	Weight [g]
46185	T5	1,42	35	22	69	3,5
46847	T6	1,70	35	22	69	3,6
46854	T7	1,99	35	22	69	3,7
46862	T8	2,31	40	22	74	5,8
46870	T9	2,50	40	22	74	6,3
46888	T10	2,74	40	22	74	6,8
46896	T15	3,27	45	22	79	7,5
46987	T20	3,86	45	22	79	8,0



#### Recommendations



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No. 907Q-WT7,  
page 38

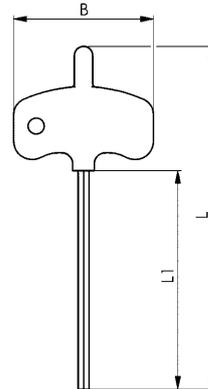
Subject to technical alterations.

## No. 907S

### TORX key with small grip

Blade: CHROME-VANADIUM, hardened and **steel-grey**.  
Grip: impact-resistant plastic (cadmium-free), green.

Order no.	TORX	A	L1	B	L	Weight [g]
46730	T 6	1,70	35	38	70	14
46748	T 7	1,99	35	38	70	14
46755	T 8	2,31	40	38	75	14
46763	T 9	2,50	40	38	75	15
46771	T10	2,74	40	38	75	15



#### Recommendations



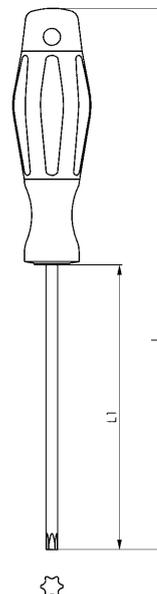
No. 929SB-33,  
page 41

## No. 907LE

### TORX key with ergonomic 2-component screwdriver grip

Blade: CHROME-VANADIUM, hardened and **chromium-plated** with black tip.  
Grip: impact-resistant plastic (cadmium-free), black/green.

Order no.	TORX	A	L1	L	Weight [g]
47407	T 8	2,31	60	140	37
47415	T 9	2,50	60	140	37
47423	T10	2,74	80	160	39
47431	T15	3,27	80	170	41
47449	T20	3,86	100	190	56
47456	T25	4,43	100	200	60



#### Recommendations



No. 918-HT8C,  
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No. 907Q,  
page 38

## No. 907Q

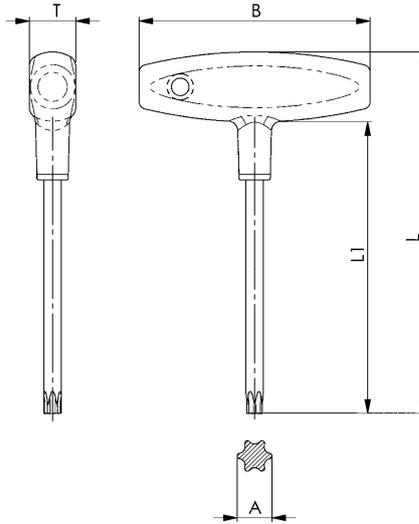
### TORX key with T-grip

Blade: CHROME-VANADIUM, hardened and **chromium-plated** with black tip.

Grip: impact-resistant plastic (cadmium-free), green.



Order no.	TORX	A	B	L	L1	Weight [g]
45906	T 9	2,50	80	125	100	35
45914	T10	2,74	80	125	100	35
45922	T15	3,27	80	125	100	36
45930	T20	3,86	100	125	100	60
45948	T25	4,43	100	125	100	60
45955	T27	4,99	100	131	100	70
45963	T30	5,52	100	131	100	75
45989	T40	6,65	100	131	100	80
46029	T50	8,83	120	188	150	160



### Recommendations



## No. 907Q-WT7

### TORX workshop stand

with T-grip TORX key no. 907Q, 7-piece set.

Blades: CHROME-VANADIUM, hardened and **chromium-plated** with black tip.

Grip: impact-resistant plastic (cadmium-free), green.

Stand: single-grade, impact-resistant **plastic** with clips for connecting further workshop stands.



Order no.	Contents: TORX x blade length L1	Weight [g]
46722	T10x100, T15x100, T20x100, T25x100, T30x100, T40x100, T50x150	660

### Recommendations



Space for two additional TORX keys

Subject to technical alterations.

## No. 918-HT8F

### COLOR ball-ended TORX key - key holder

8-piece.

Key: CHROME VANADIUM, long, hardened, nickel-plated and colour-coded.

Order no.	Contents TORX	Weight [g]
48918	T9, 10, 15,20, 25, 27, 30, 40	147

#### Advantage:

- Quick location
- powder-coated **colour-coding** by size
- no risk of confusion



#### Recommendations



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No. 929SB-33, page 41



Subject to technical alterations.

## No. 908L-HT13C

### TORX key holder

with TORX keys, **extra long**, 13-piece set.  
Key: CHROME VANADIUM, hardened, **steel-grey**.  
Holder: with self-service rack slot.



Order no.	Contents TORX	Weight [g]
45369	T5, 6, 7, 8, 9, 10, 15, 20, 25, 27, 30, 40, 50	440

#### Recommendations



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No. 918-HT8F,  
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## No. 918-HT8C

### Ball-ended TORX hexagon key

with TORX ball-ended hexagon keys, **long**, 8-piece set.  
Key: CHROME VANADIUM, hardened, **steel-grey**.  
Holder: with self-service rack slot.



Order no.	Contents TORX	Weight [g]
48900	T9, 10, 15, 20, 25, 27, 30, 40	165



#### Recommendations



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No. 911-HM9C,  
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Subject to technical alterations.

**No. 929MB-25**
**Mini-Bit-Set made of high quality tool steel**

with screwdriver holder and magnetic extension.  
two-component box, black-orange.  
Bits from high-quality tool steel, hardened, zinc-plated,  
**colour-coded.**



Order no.	L x W x H	Weight [g]
48264	67 x 22 x 117	200

**Design:**

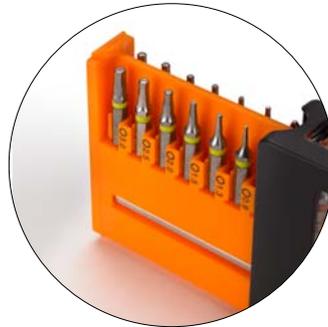
In practical plastic box, with screwdriver holder and magnetic extension.  
Content:  
7 Hexagon socket screwdriver: 0.7 - 0.9 - 1.3 - 1.5 - 2.0 - 2.5 - 3.0 mm  
4 PHILLIPS screwdriver: 000 - 00 - 0 - 1  
2 POZI screwdriver: 0 - 1  
5 Slotted screwdriver: 1.0 - 1.5 - 2.0 - 2.5 - 3.0 mm  
6 TORX screwdriver: T4 - T5 - T6 - T7 - T8 - T9  
1 Bit holder, magnetic  
1 Screwdriver holder, aluminium

**Application:**

Ideal for use in the model-making and electrical industries.

**Advantage:**

- Quickly locate the required bits required through colour-coding
- Simply push the button to open the box
- Including storage pocket for your screws
- Magnetic holder for easy handling


**Recommendations**


No. 918-HT8F,  
page 39



No. 907SH,  
page 36

**No. 929SB-33**
**Precision-Bit Set made of high quality tool steel**

with quick change bit holder.  
Two-component box, black-orange.  
Bits from high-quality tool steel, hardened, zinc-plated,  
**colour-coded.**



Order no.	L x W x H	Weight [g]
48280	67 x 22 x 117	295

**Design:**

In practical plastic box, with quick change bit holder.  
Content:  
4 hexagon socket screwdrivers: 3 - 4 - 5 - 6 mm  
4 PHILLIPS screwdriver: 1 - 2 - 2 - 3  
4 screwdriver POZI: 1 - 2 - 2 - 3  
4 screwdriver slot: 3 - 4 - 5 - 6 mm  
8 TORX screwdrivers: T8 - T10 - T15 - T20 - T25 - T27 - T30 - T40  
7 TAMPER TORX: T10 - T15 - T20 - T25 - T27 - T30 - T40  
1 bit-adapter: 1/4" x 1/4"  
quick change bit holder

**Application:**

The perfect companion for your daily work and your hobby.

**Advantage:**

- Quickly locate the required bits required through colour-coding
- Simply push the button to open the box
- Quick change bit holder for easy handling


**Recommendations**


No. 908L-HT13C,  
page 40



No. 907Q-WT7,  
page 38

Subject to technical alterations.

## TOOLS FOR THREADED FASTENERS FOR TRADE AND INDUSTRY.

Troughout the world, AMF is a hallmark for high-quality screwdriving tools for tradespeople and industry.

Our products prove themselves millions of times every day.

### FROM DIN TO COMPANY STANDARDS.

Technical perfection is our standard. The results of this quality: a long working-life, precise transmission of force and thus the greatest possible safety, and user-friendliness in every detail. From socket wrenches to hook wrenches, from pin wrenches to open-ended spanners, from drill drift to fire hydrant key, we have a broad and balanced program of screwdriving tools. Made of alloy steels with appropriate plated finishes for all applications. The following pages will give you an overview of this wide spectrum.

### MADE-TO-MEASURE, FROM SMALL TO ENORMOUS.

One of our specialities is the manufacturer of special tools to customers' individual requirements. Special tools can also be made from existing ones but modified to meet your requirements. A drawing or sketch and the quantity required are all the information we need to quote.



### APPLICATIONS AND SIZE RANGES HOOK WRENCHES DIN 1810A (CAT.-P. 44)

Size	DIN 1804 M		DIN 981		KMT	DIN 70852 M	DIN 11851-F DN
	M	M	KM	KML			
12 - 14	-	-	-	-	-	-	-
16 - 20	6 8	-	-	-	-	10	-
25 - 28	10 12	15 17	2 3	-	0	16	-
30 - 32	14 16	- 20	- 4	-	1	18 20	-
34 - 36	18 20	-	-	-	-	22	-
38 - 45	26	25 30	5 6	-	-	24 -	10 15
40 - 42	22 24	-	-	-	4	26 28	-
45 - 50	26 28 - 30	30 -	6 -	-	-	- 35	-
52 - 55	32 35	35 -	7 -	-	-	-	20
58 - 62	38 40 - 42	40 -	8 -	-	-	45	25
65 - 70	-	45 50	9 10	-	- 9	48 52	- 32
68 - 75	45 48 - 50	- 55	- 11	-	- 10	50 55	-
80 - 90	52 - 55 58 - 60	60 -	12 -	-	- 12	60 70	-
85 - 92	-	65 70	13 14	-	-	65 -	- 50
95 - 100	62 - 65 68 - 70	-	-	-	13 14	75 80	-
98 - 105	-	75 80	15 16	-	- 15	-	-

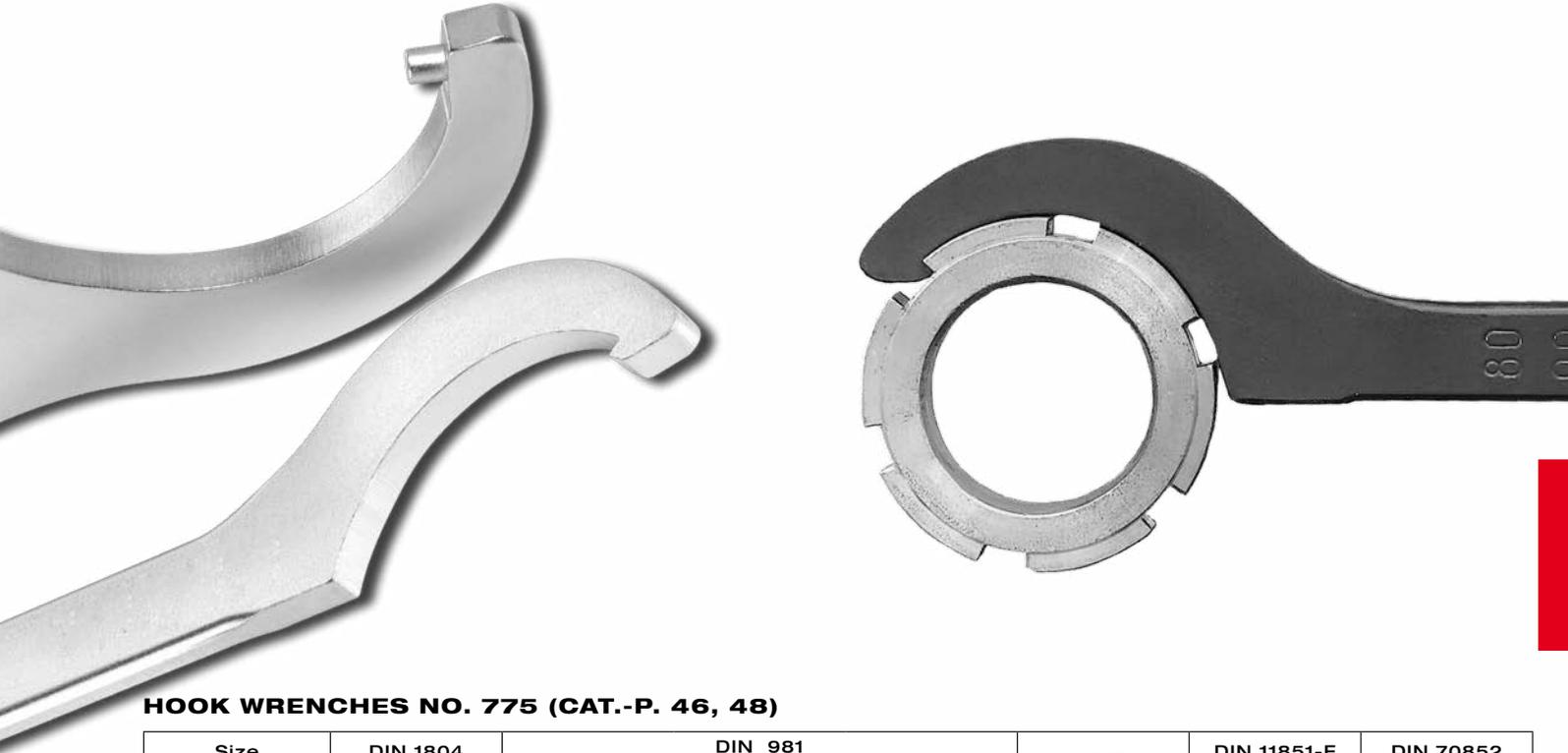
Size	DIN 1804 M		DIN 981		KMT	DIN 70852 M	DIN 11851-F DN
	M	M	KM	KML			
110 - 115	72 - 75 80	85 -	17 -	-	16 -	-	65
120 - 130	85 90	90 100	18 20	-	17 19	- 105	-
135 - 145	95 100	110 120	22 -	- 24	20 22	- 115	-
155 - 165	105 - 110 115 - 120	120 - 130 130 - 140	24 26	26 28	24 26	125 135	-
180 - 195	125 - 130 140	140 - 150 150	28 30	30 -	- 32	150 -	-
205 - 220	150 160	- 170 - 190	- 34	- 38	34 -	175 180	-
230 - 245	170 180	180 -	36 -	-	-	190 -	-

Size	DIN1804 M	DIN981					
		Tr	HM				
260 - 270	190 200	220x4 210x4	3044 42 T	-	-	-	-
280 - 300	-	220x4 240x4	44 T 48 T	-	-	-	-
300 - 320	-	240x4 250x4	48 T 50 T	-	-	-	-
320 - 345	-	250x4 -	50 T -	-	-	-	-
350 - 375	-	-	-	-	-	-	-
380 - 400	-	-	-	-	-	-	-
480 - 500	-	-	-	-	-	-	-

Subject to technical alterations.

## ADJUSTABLE HOOK WRENCHES WITH NOSE NO. 771C AND NO. 771MD (CAT.-P. 50)

Size	DIN 1804 M	DIN 981				DIN 11851-F DN
		M	KM	KML		
20 - 42	8 - 24	12 - 25	1 - 5	-	10	
45 - 90	26 - 60	30 - 65	6 - 13	-	15 - 50	
95 - 165	62 - 120	75 - 140	15 - 26	24 - 28	65 - 100	



## HOOK WRENCHES NO. 775 (CAT.-P. 46, 48)

Size	DIN 1804 M	DIN 981				KMT	DIN 11851-F DN	DIN 70852 M
		M	KM	KML				
20 - 35	8 - 18	12 - 20	1 - 4	-	0 - 2	-	10 - 20	
35 - 60	20 - 38	25 - 40	5 - 8	-	3 - 7	10 - 20	22 - 42	
60 - 90	40 - 60	45 - 65	9 - 13	-	8 - 12	25 - 40	42 - 70	
90 - 155	58 - 110	70 - 130	14 - 24	24, 26	13 - 24	50 - 100	70 - 125	
155 - 230	105 - 170	120 - 190	24 - 36	26 - 38	24 - 38	125 - 150	125 - 190	

## HOOK WRENCHES DIN 1810B AND NO. 776 (CAT.-P. 45, 47, 49, 50)

1810B Size	DIN 1816 M	776 Size	1810B Size	DIN 1816 M	776 Size	1810B Size	DIN 1816 M	776 Size	
16 - 18	6	16 - 22	58 - 62	42	60 - 90	135 - 145	95	95 - 155	
20 - 22	8	22 - 35	68 - 75	45		135 - 145	100		
25 - 28	10			48			155 - 165		105
	12			50		110			
30 - 32	14		52	180 - 195		115			
	16		55			120			
34 - 36	18	58	205 - 220	125					
	20	60		130					
40 - 42	22	35 - 60	95 - 100	62		230 - 245	140	165 - 230	
	24			65			150		
45 - 50	26			68	230 - 245		160		
	28			70			170		
	30			72			180		
52 - 55	32		60 - 90	110 - 115	75	260 - 270	190	-	
	35				80		-		
58 - 62	38			95 - 155	120 - 130	85	260 - 270	200	-
	40					90		-	

Subject to technical alterations.

## DIN 1810A

### Hook wrench with nose

for grooved nuts according to DIN 1804 and bearing nuts according to DIN 981.  
Tempered steel, hardened and blued in **black oxide finish**.  
**Rounded edges for better handling.**

Order no.	Size D1 - D2	L	T	Weight [g]
54585	12- 14	110	3	25
54593	16- 20	110	3	25
54601	25- 28	136	4	45
54619	30- 32	136	4	50
54627	34- 36	170	5	90
54387	38- 45 *	170	5	95
54635	40- 42	170	5	90
54643	45- 50	206	6	155
54650	52- 55	206	6	160
54668	58- 62	240	7	260
54403	65- 70 *	240	7	255
54676	68- 75	240	7	255
54684	80- 90	280	8	410
54429	85- 92 *	280	8	410
54692	95-100	280	8	405
54445	98- 105 *	290	8	405
54700	110-115	335	10	745
54718	120-130	335	10	720
54726	135-145	385	10*	1000
54734	155-165	385	10*	965
54742	180-195	470	10*	1500
54759	205-220	470	10*	1580
54767	230-245	568	10*	2250
54775	260-270	568	10*	2250
54783	280-300	680	15	5150
54841	300-320	695	15	5100
54791	320-345	695	15	5200
54809	350-375	735	15	5200
54817	380-400	770	15	6700
54825	480-500	988	20	13000

\* Size not included in DIN, dimensions similar to DIN

### On request:

Intermediate sizes and other material thicknesses for quantities above 100 on request. Available in stainless steel on request (up to 6 mm thick).



### Recommendations



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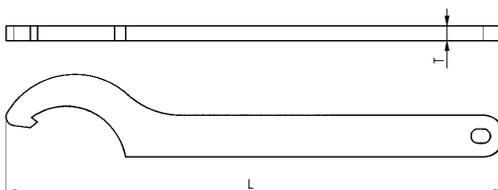
## DIN 1810AD

### Hook wrench with nose

for grooved nuts to DIN 1804 and bearing nuts to DIN 981.  
Special steel, machined nose, edges ground, hardened and **high-grade zinc-plated**.  
**Rounded edges for better handling.**

Order no.	Size	L	T	Weight [g]
55103	16- 20	110	3	25
55111	25- 28	136	4	45
55129	30- 32	136	4	50
55137	34- 36	170	5	90
55152	40- 42	170	5	90
55160	45- 50	206	6	155
55178	52- 55	206	6	160
55186	58- 62	240	7	260
55202	68- 75	240	7	255
55210	80- 90	280	8	410
55236	95-100	280	8	405
55251	110-115	335	10	745
55269	120-130	335	10	720
55277	135-145	385	10*	1000
55285	155-165	385	10*	965

\* Thickness not to DIN



### Recommendations



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Subject to technical alterations.

## DIN 1810B

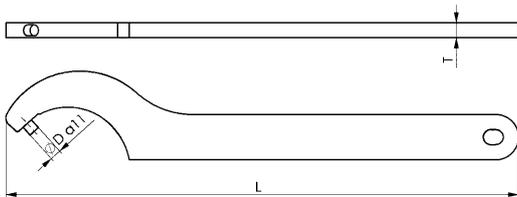
### Hook wrench with pin

for nuts with radial holes to DIN 1816.  
Special steel, hardened and **blued**.  
**Rounded edges for better handling.**



Order no.	Size	dia. D	L	T	Weight [g]
54874	12- 14	2,0	110	3	25
54882	16- 18	2,5	110	3	25
54890	20- 22	2,5	110	3	25
54908	25- 28	3	136	4	55
54916	30- 32	4	136	4	55
54924	34- 36	4	170	5	100
54932	40- 42	4	170	5	100
54940	45- 50	5	206	6	165
54957	52- 55	5	206	6	165
54965	58- 62	5	240	7	270
54973	68- 75	6	240	7	270
54981	80- 90	6	280	8	410
54999	95-100	8	280	8	410
55004	110-115	8	335	8*	610
55012	120-130	8	335	8*	610
55020	135-145	8	380	8*	790
55038	155-165	8	380	8*	790
55046	180-195	10	470	10*	1500
55053	205-220	10	470	10*	1580
55061	230-245	10	568	10*	2250
55079	260-270	10	568	10*	2250

\*Thickness not to DIN (..) similar DIN.



### On request:

Intermediate sizes or other pin diameters for quantities above 100 on request. Available in stainless steel on request (up to 6 mm thick).

### Recommendations



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## DIN 1810BD

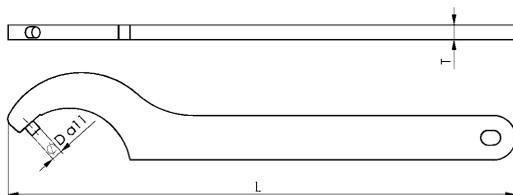
### Hook wrench with pin

for nuts with radial holes to DIN 1816.  
Special steel, hardened and **high-grade zinc-plated**.  
**Rounded edges for better handling.**



Order no.	Size	dia. D	L	T	Weight [g]
55400	16- 18	2,5	110	3	25
55418	20- 22	2,5	110	3	25
55426	25- 28	3	136	4	55
55434	30- 32	4	136	4	55
55442	34- 36	4	170	5	100
55459	40- 42	4	170	5	100
55467	45- 50	5	206	6	165
55475	52- 55	5	206	6	165
55483	58- 62	5	240	7	270
55491	68- 75	6	240	7	270
55509	80- 90	6	280	8	410
55517	95-100	8	280	8	410
55525	110-115	8	335	8*	630
55533	120-130	8	335	8*	630
55541	135-145	8	380	8*	800
55558	155-165	8	380	8*	800

\*Thickness not to DIN



### Recommendations



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## ASSEMBLY VERSION

### Advantages:

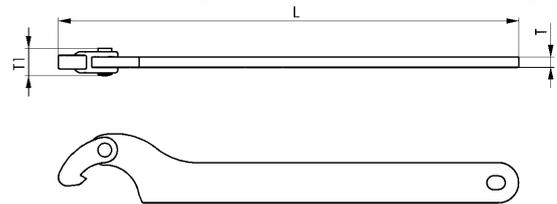
- > **Lightweight** keys, for frequent actuation, reduced fatigue
- > **Short** version, fits into every pocket and toolbox

### No. 775SC

#### Hinged hook wrench with nose, assembly version

for grooved nuts to DIN 1804 and bearing nuts to DIN 981.  
Special steel, hardened and blued.  
**Rounded edges for better handling.**

Order no.	Size	L	T	T1	Weight [g]
56697	20-35	135	3	8	40
56705	35-60	175	4	11	85
56713	60-90	240	6	13	250
56721	90-155	300	7	15	425
56739	155-230	420	8	18	1015



### Recommendations



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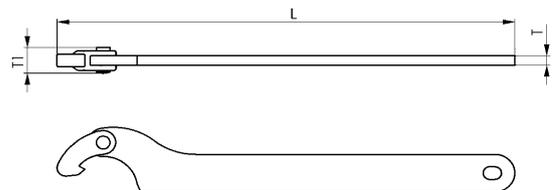
### No. 775SNI

#### Hinged hook wrench with nose, assembly version, stainless steel

for grooved nuts to DIN 1804, bearing nuts to DIN 981  
and for couplings and fittings to DIN 11851.

**Stainless steel.**  
**Rounded edges for better handling.**

Order no.	Size	L	T	T1	Weight [g]
56796	20-35	135	3	8	35
56804	35-60	175	4	11	75
56812	60-90	240	5	13	185
56820	90-155	300	6	15	320
56838	155-230	420	8	18	860



### Recommendations



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Subject to technical alterations.

## ASSEMBLY VERSION

### Advantages:

- > **Lightweight** keys, for frequent actuation, reduced fatigue
- > **Short** version, fits into every pocket and toolbox
- > All common pin diameters available.

### No. 776SC

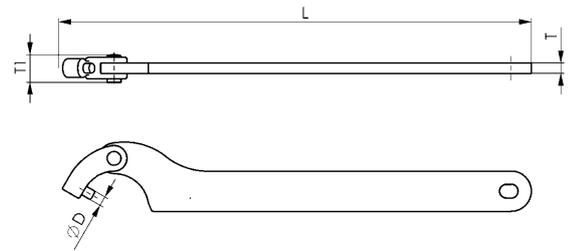
#### Hinged hook wrench with pin, assembly version

for nuts with radial holes to DIN 1816.

Special steel, hardened and **blued**.

**Rounded edges for better handling.**

Order no.	Size	dia. D	L	T	T1	Weight [g]
51821	20-35	2,5	135	3	8	40
51839	20-35	3,0	135	3	8	40
51847	20-35	4,0	135	3	8	40
51854	35-60	4,0	175	4	11	85
51862	35-60	5,0	175	4	11	85
51870	60-90	5,0	245	6	13	250
51888	60-90	6,0	245	6	13	250
51896	90-155	6,0	300	7	15	425
51904	90-155	8,0	300	7	15	425
51912	155-230	8,0	420	8	18	1015



### Recommendations



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Subject to technical alterations.

## INDUSTRIAL VERSION

### Advantages:

- > Longer shank for increased torque
- > Extended hook for greater contact and safer use
- > Strengthened rivet increases working life and permits transmission of greater forces, especially with smaller sizes
- > Even movement due to additional spring washer, one-handed operation possible

### No. 775C

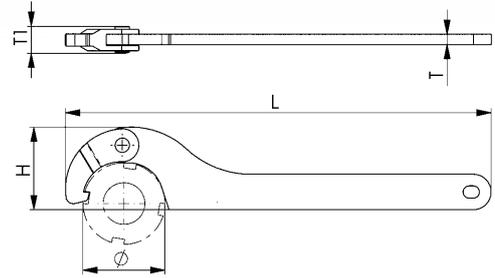
#### Hinged hook wrench with nose, industrial version

for grooved nuts to DIN 1804 and bearing nuts to DIN 981.  
Special steel, hardened and **blued**.

With hole for hanging up. Extended hook and shank, strengthened rivet, spring washer.

**Rounded edges for better handling.**

Order no.	Size Ø	L	H	T	T1	Weight [g]
51649	20- 35	165	27	4	10,5	85
51656	35- 60	210	41	5	12,5	170
51664	60- 90	280	57	6	14,5	360
51672	90- 155	335	80	7	17,5	610
51680	155-230	460	116	8	17,5	1200



### No. 775D

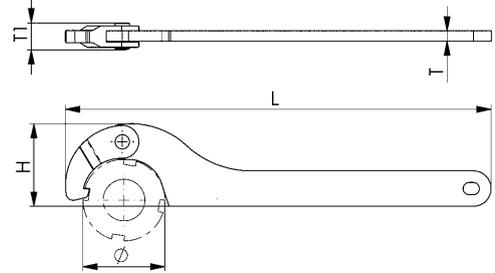
#### Hinged hook wrench with nose, industrial version

for grooved nuts to DIN 1804 and bearing nuts to DIN 981.  
Special steel, edges ground, hardened and **nickel-plated**.

With hole for hanging up. Extended hook and shank, strengthened rivet, spring washer.

**Rounded edges for better handling.**

Order no.	Size Ø	L	H	T	T1	Weight [g]
51730	20 - 35	165	27	4	10,5	85
51748	35 - 60	210	41	5	12,5	170
51755	60 - 90	280	57	6	14,5	360
51763	90 -155	335	80	7	17,5	610
51771	155-230	460	116	8	17,5	1200



### No. 775NI

#### Hinged hook wrench with nose, industrial version, stainless steel

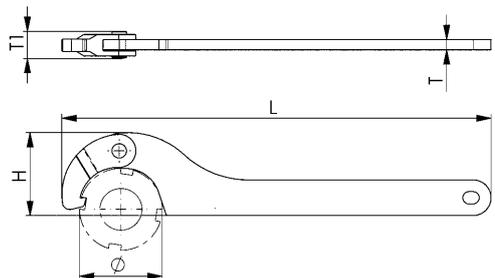
for grooved nuts to DIN 1804, bearing nuts to DIN 981  
and for couplings and fittings to DIN 11851.

**Stainless steel.** With hole for hanging up.

Extended hook and shank, strengthened rivet, spring washer.

**Rounded edges for better handling.**

Order no.	Size Ø	L	H	T	T1	Weight [g]
52183	20- 35	165	27	4	10,5	85
52191	35- 60	210	41	5	12,5	170
52209	60- 90	280	57	6	14,5	360
52217	90- 155	335	80	6	17,5	580
52225	155-230	460	116	8	17,5	1200



Subject to technical alterations.

## INDUSTRIAL VERSION

### Advantages:

- > Longer shank for increased torque
- > Extended hook for greater contact and safer use
- > Strengthened rivet increases working life and permits transmission of greater forces, especially with smaller sizes
- > Even movement due to additional spring washer, one-handed operation possible
- > Improved ratio of pin diameter to nut diameters

### No. 776C

#### Hinged hook wrench with pin, industrial version

for nuts with radial holes to DIN 1816.

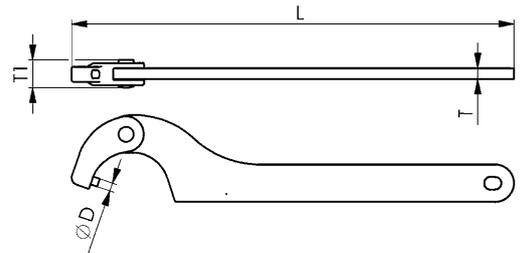
Special steel, hardened and **blued**.

With hole for hanging up. Extended hook and shank, strengthened rivet, spring washer and optimised radial areas.

**Rounded edges for better handling.**

Order no.	Size	dia. D	L	T	T1	Weight [g]
53058	16-22	2,5	135	3	7,5	50
53066	22-35	3,0	165	4	10,5	85
53074	35-60	4,0	205	5	12,5	170
53181	60-90	5,0	280	6	14,5	380
53082	60-90	6,0	280	6	14,5	380
53090	95-155	6,0	335	7	17,5	610
53199	95-155	8,0	335	7	17,5	610
53173	165-230	8,0	460	8	17,5	1200
53108	165-230	10,0	460	8	17,5	1200

Sizes 16-22 without retaining ring.



### Recommendations



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### No. 776D

#### Hinged hook wrench with pin, industrial version

for grooved nuts to DIN 1816.

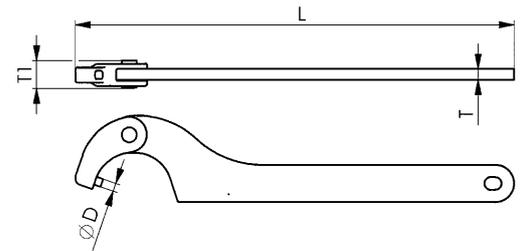
Special steel, hardened and **nickel-plated**. With hole for hanging up.

Extended hook and shank, strengthened rivet, spring washer and optimised radial areas.

**Rounded edges for better handling.**

Order no.	Size	dia. D	L	T	T1	Weight [g]
53116	16-22	2,5	135	3	7,5	50
53124	22-35	3,0	165	4	10,5	85
53132	35-60	4,0	205	5	12,5	170
53140	60-90	6,0	280	6	14,5	380
53157	95-155	6,0	335	7	17,5	610
53165	165-230	10,0	460	8	17,5	1200

Sizes 16-22 without retaining ring.



### Recommendations



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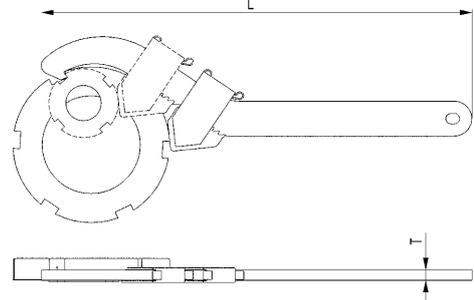
## No. 771

### Adjustable hook wrench with nose

for grooved nuts to DIN 1804 and bearing nuts to DIN 981.  
Special steel, hardened and **blued**.  
**Rounded edges for better handling.**



Order no.	Size	L	T	Weight [g]
51201	20- 42	180	4	100
51219	45- 90	250	6	250
51227	95-165	335	10	710



## No. 771Md

### Adjustable hook wrench with nose and torque wrench socket

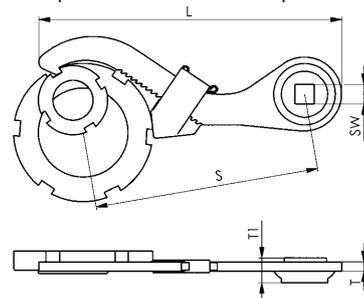
for grooved nuts to DIN 1804 and bearing nuts to DIN 981.  
Special steel, hardened and **blued**.  
Drive: square socket



Order no.	Size	Drive SW [inch]	L	S	T	T1	Weight [g]
51516	20 - 42	1/2	135	100	4	16,0	165
51532	45 - 90	1/2	192	150	6	16,0	310
557065	95 - 165	1/2	272	200	10	16,0	680
51557	95 - 165	3/4	298	220	10	20,5	910

#### Note:

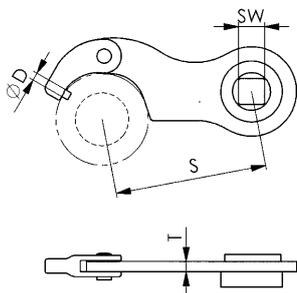
The set value for the torque wrench is dependant on insertion dimension „S“.  
The operating manual provided with your torque wrench contains the requisite information and calculation formulae.



## No. 776Md

### Hinged hook wrench with pin and torque wrench socket

For nuts with radial holes to DIN 1816.  
Special steel, hardened and **blued**.  
Drive: square socket



Order no.	Size	Drive SW [inch]	dia. D	S	T	Weight [g]
52753	35-60	1/2	4	75	5	185
52761	60-90	1/2	6	100	6	320

#### Note:

The set value for the torque wrench is dependant on insertion dimension „S“.  
The operating manual provided with your torque wrench contains the requisite information and calculation formulae.

#### Recommendations



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No. 902Md,  
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No. 250Md,  
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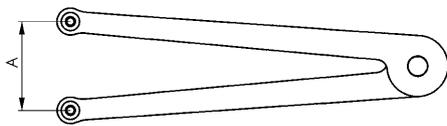


Subject to technical alterations.

## No. 758

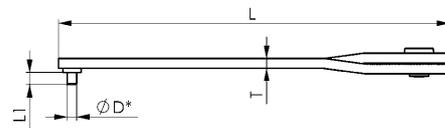
### Adjustable pin wrench

Size 7-40 with riveted pins, from size 11-60 with pins electrically welded. Special steel, **blued**.



Order no.	A	dia. D*	L1	L	T	Weight [g]
40477	7 - 40	1,5	2	115	3	40
40485	7 - 40	2,0	2,5	115	3	40
40493	7 - 40	2,5	3	115	3	40
40618	11 - 60	3	4	160	4	140
40626	11 - 60	4	5	160	4	140
40634	11 - 60	5	6	160	4	140
40758	14 - 100	5	6	215	6	300
40766	14 - 100	6	7	215	6	300
40774	14 - 100	8	8	215	6	300
40899	22 - 125	8	8	260	6	500
40907	22 - 125	10	10	260	6	500
40915	22 - 125	12	12	260	6	500

\* Pin diameter = nominal diameter -0.1mm (tolerance class h12).



#### Recommendations



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No. 776D,  
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## No. 758NI

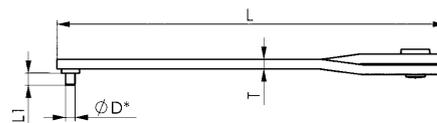
### Adjustable pin wrench stainless steel

with electrically welded pins.



Order no.	A	dia. D*	L1	L	T	Weight [g]
50500	11 - 60	3	4	162	4	115
50526	11 - 60	4	5	162	4	115

\* Pin diameter = nominal diameter -0.1 mm (tolerance class h12)



#### Recommendations



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Subject to technical alterations.

## No. 758S

### Adjustable pin wrench set

with replaceable, hardened pin in two-component box, black-orange. Keys: Special steel, **zinc-plated**.



Order no.	A	Pin dia.	Box L x W x H	Weight [g]
<b>50427</b>	8-100	1.5, 2, 2.5, 3, 4	165 x 87 x 36	335

#### Application:

Ideal for mechanics, maintenance and service technicians, at the workbench and for do-it-yourselfers.

#### Advantage:

The adjustable face spanner set replaces 5 individual key sizes. The exchangeable pins (2 per size) are clearly stored in 2 separate boxes. The robust 2-component box protects the keys and the pins, and everything is always accessible.

#### Recommendations



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## No. 758CC

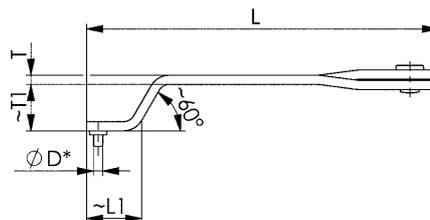
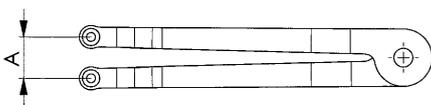
### Adjustable pin wrench, cranked

with electrically welded pins. Special steel, hardened and **blued**.



Order no.	A	dia. D*	L	L1	T	T1	Weight [g]
<b>50914</b>	11-60	3	153	24	4	20	120
<b>50922</b>	11-60	4	153	24	4	20	120
<b>50930</b>	14-90	5	205	31	6	27	310
<b>50948</b>	14-90	6	205	31	6	27	310

\* Pin diameter = nominal diameter -0.1mm (tolerance class h12).



#### Recommendations



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Subject to technical alterations.

## No. 764

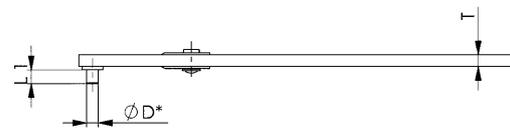
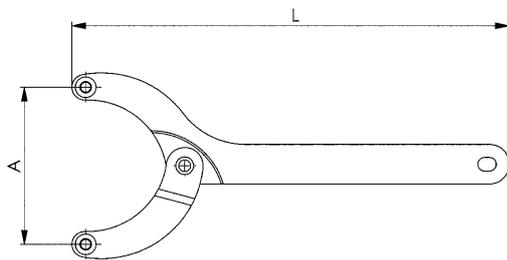
### Hinged pin wrench

with electrically welded pins. With hole for hanging up.  
Special steel, **blued**.



Order no.	A	dia. D*	L	L1	T	Weight [g]
41038	18-40	3	150	4	5	100
41046	18-40	4	150	5	5	100
41053	40-80	4	220	5	6	265
41061	40-80	5	220	6	6	265
41079	40-80	6	220	7	6	265
41087	80-125	6	295	7	8	650
41095	80-125	7	295	7,5	8	650
41103	80-125	8	295	8	8	650
41111	125-200	8	405	8	10	1590
41129	125-200	10	405	10	10	1590

\* Pin diameter = nominal diameter -0.1 mm (tolerance class h12)



#### Recommendations



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## No. 764CC

### Hinged pin wrench, offset

Replaceable, hardened pins (version AZ).  
Special steel, hardened and **blued**

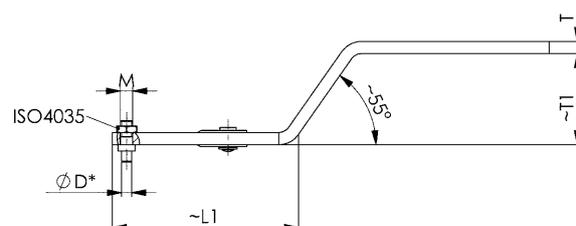
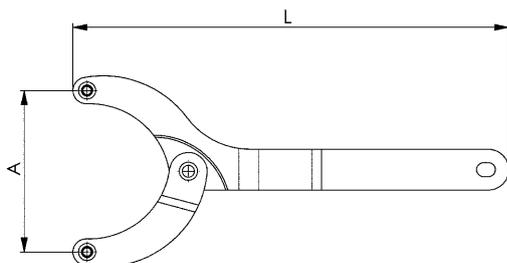


Order no.	A	dia. D*	Suitable for 764AZ4 ØD*	M	L	L1	T	T1	Weight [g]
51011	18-40	-	3 + 4	M4	158	57	5	33	110
51029	40-80	-	4 + 5 + 6 + 7 + 8	M6	215	92	6	45	280
51037	80-125	-	4 + 5 + 6 + 7 + 8	M6	290	130	8	63	680
51052	18-40	3	-	M4	158	57	5	33	114
51060	18-40	4	-	M4	158	57	5	33	114
51078	40-80	4	-	M6	215	92	6	45	290
51086	40-80	5	-	M6	215	92	6	45	290
51094	40-80	6	-	M6	215	92	6	45	295
51102	80-125	6	-	M6	290	130	8	63	695
51110	80-125	8	-	M6	290	130	8	63	700

\* Pin diameter = nominal diameter -0.1 mm (tolerance class h12)

#### Note:

Ideal accessory for sizes 40 - 80 and 80 - 125: assortment box with loose pins (no. 764ZB-M6)



#### Recommendations



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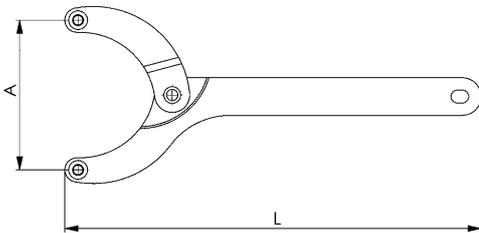
No. 764ZB-M6,  
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Subject to technical alterations.

## No. 764AZ

### Hinged pin wrench

with replaceable, hardened pins (version AZ), fully assembled.  
With hole for hanging up. Special steel, hardened and **blued**.

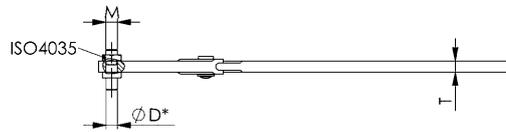


Order no.	A	dia. D*	M	L	T	Weight [g]
40998	18 - 40	3	M4	150	5	100
41004	18 - 40	4	M4	150	5	100
41012	40 - 80	4	M6	220	6	265
41020	40 - 80	5	M6	220	6	265
41137	40 - 80	6	M6	220	6	265
41145	80 - 125	6	M6	295	8	650
41152	80 - 125	7	M6	295	8	650
41160	80 - 125	8	M6	295	8	650
41277	125-200	8	M8	405	10	1590
41285	125-200	10	M8	405	10	1590

\* Pin diameter = nominal diameter -0,1 mm (tolerance class h12)

#### Note:

Ideal accessory for sizes 40 - 80 and 80 - 125: assortment box with loose pins (no. 764ZB-M6)



#### Recommendations



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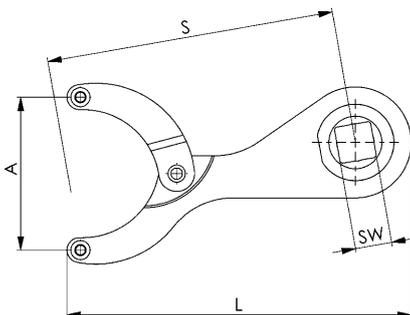


No. 764ZB-M6,  
page 55

## No. 764Md

### Hinged pin wrench with torque wrench socket

Replaceable, hardened pins (version AZ).  
Special steel, hardened and **blued**.  
Drive: square socket



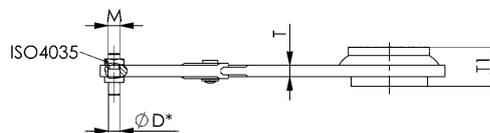
Order no.	A	Drive SW [inch]	dia. D*	Suitable for 764AZ4 ØD*	M	L	S	T	T1	Weight [g]
50096	18-40	1/2	-	3 + 4	M4	120	100	5	16,0	150
50104	40-80	3/4	-	4 + 5 + 6 + 7 + 8	M6	180	150	6	20,5	440
50112	80-125	3/4	-	4 + 5 + 6 + 7 + 8	M6	250	220	8	20,5	780
50146	18-40	1/2	4	-	M4	120	100	5	16,0	155
50161	40-80	3/4	5	-	M6	180	150	6	20,5	450
50179	40-80	3/4	6	-	M6	180	150	6	20,5	455
50187	80-125	3/4	6	-	M6	250	220	8	20,5	795
50195	80-125	3/4	8	-	M6	250	220	8	20,5	800

\* Pin diameter = nominal diameter -0,1 mm (tolerance class h12)

#### Note:

The set value for the torque wrench is dependant on insertion dimension „S“.  
The operating manual provided with your torque wrench contains the requisite information and calculation formulae.

Ideal accessory for sizes 40 - 80 and 80 - 125: assortment box with loose pins (no. 764ZB-M6)



## No. 764ZB-M6

### Assortment box with loose pins

For flexible socket wrench no. 764AZ and 764Md  
2 pins each per size, incl. nuts in a clearly arranged assortment box.

Loose pin no. 764AZ4: special steel, hardened and blued.  
Assortment box: transparent, reclosable



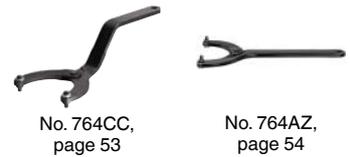
Order no.	Pin dia.	Nut (DIN439)	Usage 764AZ/764Md/764CC	Box L x W x H	Weight [g]
50666	4-5-6-7-8	10 x M6	40-80 / 80-125	90 x 65 x 20	95

\* Pin diameter = nominal diameter -0.1 mm; tolerance class h12.

### Application:

Ideal for maintenance and service technicians, at the workbench and for do-it-yourselfers.

### Recommendations



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## No. 764AZ4

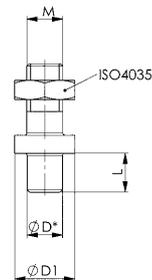
### Loose pin with nut

for nos. 764AZ, 764CC and 764Md pin wrenches with replaceable pins. Special steel, hardened and blued.



Order no.	dia. D*	dia. D1	L	M	Usage 764AZ/764Md/764CC	Weight [g]
47795	3	5,5	4,0	M 4	18-40	2
47803	4	7,0	5,0	M 4	18-40	2
50328	4	8,5	4,5	M 6	40-80 / 80-125	3
47787	5	8,5	5,5	M 6	40-80 / 80-125	5
47845	6	10,0	6,5	M 6	40-80 / 80-125	7
47852	7	11,0	7,0	M 6	40-80 / 80-125	8
47860	8	12,0	7,5	M 6	40-80 / 80-125	9
47878	8	12,0	7,5	M 8	125-200	14
47886	10	15,0	9,5	M 8	125-200	19

\* Pin diameter = nominal diameter -0.1 mm (tolerance class h12)



## DIN 3116

### Wrench for 2 hole nuts

Special steel, **zinc-plated**.  
With electrically welded pins.



Order no.	Form	A	dia. D	L	L1	T	T1	Weight [g]
50997	A	30	4	164	5	4	-	85
44685	A	35	5	180	6	5	-	120
44669	C	35	5 *	200	6	5	50	200

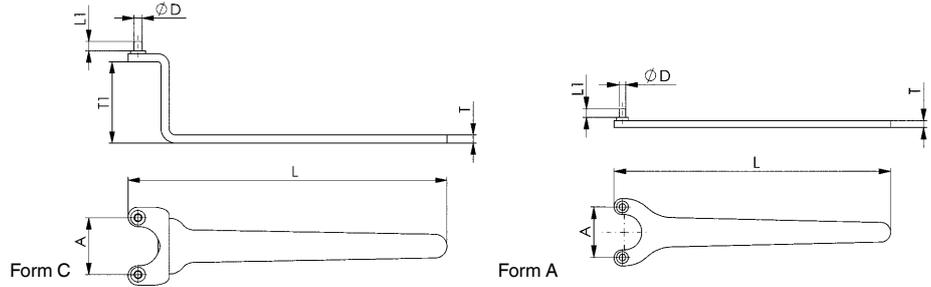
\* Size not included in DIN, dimensions similar to DIN

#### Application:

Size 35 for flange nut DIN 44716-D of angle grinder DIN 44706 for clamping grinding and cutting-off wheels.

#### Note:

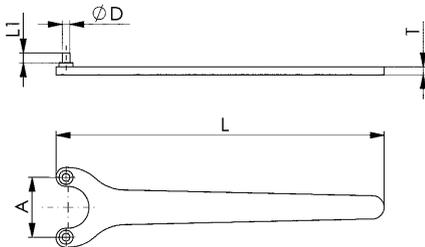
\* Pin diameter = nominal diameter -0.1 mm (tolerance class h12)



## DIN 3116A

### Wrench for 2 hole nuts

Special steel, **blued**.  
With electrically welded pins.



Order no.	Form	A	dia. D	L	L1	T	Weight [g]
44453	A	13	2,5	90	3	3	27
44461	A	15	3	90	3,5 *	3	27
44479	A	20 *	3	122	4	4	50
44628	A	20	4	122	5	4	50
44636	A	25	3	137	4	4	65
44487	A	25 *	4	137	5	4	65
44495	A	30	4	164	5	4	85
44503	A	35 *	4	180	5	5	120
44644	A	35	5	180	6	5	120
44511	A	40	4	167	5	5	120
44529	A	45	4	187	5	5	145
44537	A	50	5	198	6	5	175
44545	A	60	5	213	6	6	220
44552	A	75	6	243	7	6	330
44560	A	90	7	270	7,5	6	410

\* Size not included in DIN, dimensions similar to DIN

#### Application:

Sizes 13 and 15 for M8 and M10 two-hole nuts according to DIN 547.  
Size 35 x 5 (order no. 44644) for flange nuts of angle grinders.

#### Note:

ØD Pin diameter = nominal dimension -0.1 mm; tolerance class h12  
size 13 and 15 with riveted pins, without recess between the pins.

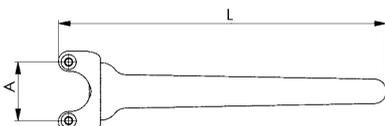
#### On request:

Zinc-plated on request.

## DIN 3116C

### Wrench for 2 hole nuts

Special steel, **blued**.  
With electrically welded pins.



Order no.	Form	A	dia. D	L	L1	T	T1	Weight [g]
44651	C	18	3	140	4	4	15	95

#### Application:

This wrench is used for adjusting timing belt tensioners (AUDI, VW).

#### Note:

\* Pin diameter = nominal diameter -0.1 mm (tolerance class h12)



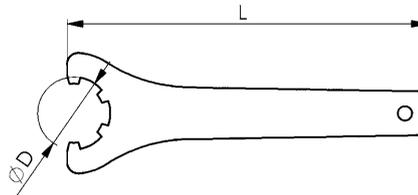
Subject to technical alterations.

## No. 250

### Collet chuck key

for collet chuck nuts (ER) to DIN 6499.  
Special steel, hardened and **zinc-plated**. With hole for hanging up.

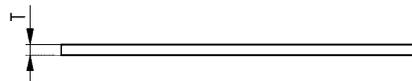
Order no.	Size	DIN 6499D (Size)	D	L	T	Weight [g]
52233	16	16	32	163	4	125
52241	20	20	35	183	5	190
52258	25	25	42	203	6	255
52266	32	32	50	253	6	359
52274	40	40	63	285	6	480
52290	50	-	78	350	7	810



#### Recommendations



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## No. 250Md

### Key for collet chuck with torque wrench socket

for chuck nuts (ER) to DIN 6499.  
Drive 1/2" square socket with ball-engagement groove.  
Special steel, hardened and **zinc-plated**.

Order no.	Size	D	L	S	SW [inch]	T	T1	Weight [g]
52316	16	32	69	45	1/2	5	16	140
52308	25	42	85	60	1/2	6	16	200
52324	32	50	85	60	1/2	6	16	215
52340	40	63	85	60	1/2	6	16	220

#### Advantage:

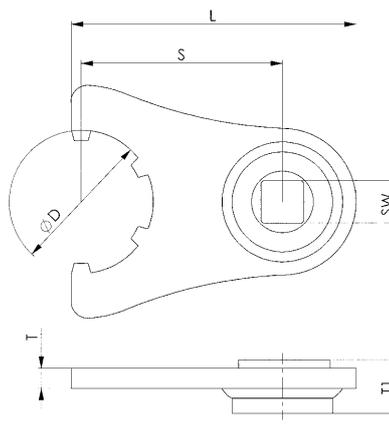
Controlled tightening prevents damage to spindle changing tools on a machine.

#### Note:

The set value for the torque wrench is dependant on insertion dimension „S“.  
The operating manual provided with your torque wrench contains the requisite information and calculation formulae.

#### On request:

Other sizes available.



#### Recommendations



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page 50

## No. 902Md

### Open ring spanner with torque-wrench fitting

Fits hook end 6540H.  
(AMF chain clamping set 6540)  
For hexagon clamping nuts.  
Drive 1/2" square socket with ball-engagement groove.  
Special steel, hardened and **zinc-plated**.



Order no.	SW	L	S	SW1 [inch]	T	T1	Weight [g]
<b>52514</b>	36	101	60	1/2	7	16	255
<b>52522</b>	46	108	60	1/2	8	16	340

#### Advantage:

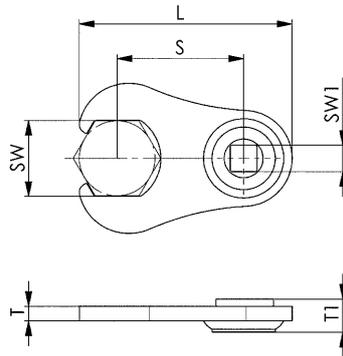
Ideally adapted for the controlled actuation of the hook end 6540-12 and 6540-16 of the chain clamping set.

#### Note:

The set value for the torque wrench is dependant on insertion dimension „S“.  
The operating manual provided with your torque wrench contains the requisite information and calculation formulae.

#### On request:

SW 65 fits clip no. 6540H - size M20/M24 available on request.



SW36 / SW46

#### Recommendations



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## No. 902Md-25

### Open-ended spanner with torque wrench socket

for clamping nuts. Drive 1/2" square socket with ball-engagement groove. Special steel, hardened and zinc-plated.



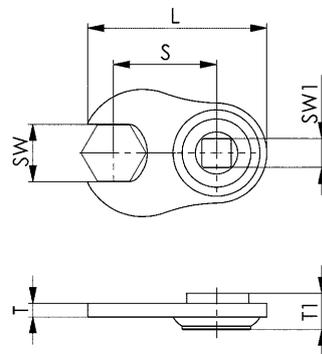
Order no.	SW	L	S	SW1 [inch]	T	T1	Weight [g]
<b>52506</b>	25	78	45	1/2	6	16	170

#### Advantage:

Controlled tightening prevents damage to spindle changing tools on a machine.

#### Note:

The set value for the torque wrench is dependant on insertion dimension „S“.  
The operating manual provided with your torque wrench contains the requisite information and calculation formulae.

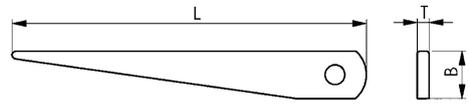


## DIN 317

### Drill drift

to DIN 228. Special steel, hardened and **blued**.

Order no.	Size	for tapers Morse	for tapers Metric	B x T	L	Weight [g]
40147	0	0	4 + 6	12x3	90	14
40154	1	1 + 2	-	20x5	140	70
40162	3	3	-	25x7	190	150
40170	4	4	-	30x10	225	310
40188	5	5 + 6	-	35x15	265	650



#### Recommendations



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## No. 318

### Drill drift, semi-automatic for morse tapers

Special steel, hardened and **blued**.

Grip: powder-coated, red. With finger protection!!

Order no.	Size	for tapers Morse	Length [mm]	Weight [g]
40220	1 - 3	1 - 3	330	370
40238	4 - 6	4 - 6	380	530

#### Advantage:

- One-hand operation
- Pressure on the lever moves a gear rack between two opposing wedges (the other hand holds the tool to prevent it falling).
- Releasing tools using the **semi-automatic drift** helps prevent spindle damage.



#### Recommendations



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No. 960,  
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## No. 960

### Socket wrench for coolant tubes HSK-A

(Hollow cone to DIN 69893)

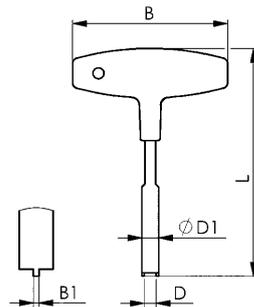
Blade: Special steel, hardened and **zinc-plated**.

Grip: impact-resistant plastic (cadmium-free), black.

Order no.	Size = HSK-A	B	B1	D	D1	L	Weight [g]
47894	32	80	1,4	6,1	8,5	115	50
47902	40	80	1,9	8,1	10,5	115	60
47910	50	80	1,9	10,1	14,5	115	75
47928	63	100	2,4	12,2	16,5	133	125
47936	80	100	2,4	14,2	18,5	133	135
47944	100	100	2,9	16,2	22,0	133	165

#### On request:

On request with advertising or company imprint.



#### Recommendations



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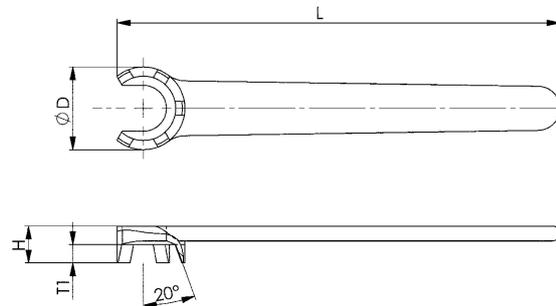
## No. 250K

### Collet chuck key (Mini)

for clamping nuts (ER).

Hardened tempered steel, in **black oxide finish**.

Order no.	Size	for nuts-Ø	for nuts	D	H	L	T1	Weight [g]
52407	ER 8-M	12	M10 x 0,75	13	7,0	75	3,0	14
52415	ER 11-M	16	M13 x 0,75	17	9,5	95	4,5	30
52423	ER 16-M	22	M19 x 1,0	23	10,0	115	5,0	50
52431	ER 20-M	28	M24 x 1,0	29	10,5	130	5,5	61
52449	ER 25-M	35	M30 x 1,0	35	11,0	143	6,0	78



#### Recommendations



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Subject to technical alterations.

## DIN 6368

### Wrench for milling arbor screws

for tightening milling arbor screws to DIN 6367.  
Special steel, hardened and **blued**.



#### Recommendations



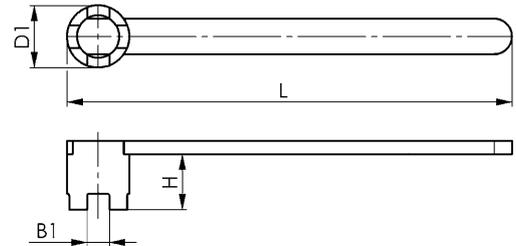
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Order no.	Size	for DIN 6367	B1	D1	H	L	Weight [g]
44727	13	M 6	6,1	18	16	160	75
44735	16	M 8	8,1	22	20	180	110
44743	22	M10	10,1	28	25	200	200
44750	27	M12	12,1	35	32	225	400
44768	32	M16	16,1	42	36	250	570
44776	40	M20	20,2	52	40	280	800
44784	50	M24	24,2	63	45	315	1100
44792	60	M30	28,2	76	50	355	1750

The size given here is the diameter of the mandrel on the milling arbor.



## DIN 6367

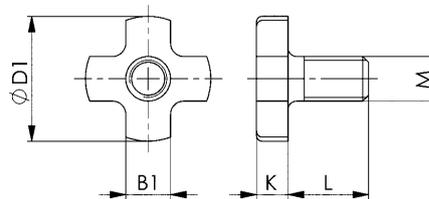
### Milling arbor screws for the mandrel on the milling arbor

for use with the wrench for milling arbor screws to DIN 6368.  
Tempered to strength class 10.9



Order no.	Size	M	B1	D1	K	L	Weight [g]
557104	16	M8	8	20	6	16	17
557105	22	M10	10	28	7	18	35
557107	27	M12	12	35	8	22	60
557111	32	M16	16	42	9	26	110
557112	40	M20	20	52	10	30	190

The size given here is the diameter of the mandrel on the milling arbor.



## No. 6367

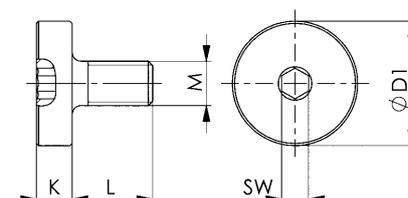
### Milling arbor screws for the mandrel on the milling arbor with hexagon socket

Tempered to strength class 10.9



Order no.	Size	M	D1	K	L	SW	Weight [g]
557113	16	M8	20	7	16	5	23
557114	22	M10	28	8	18	6	50
557115	27	M12	35	9	22	8	85
557116	32	M16	42	10	26	10	145
557117	40	M20	52	11	30	12	250

The size given here is the diameter of the mandrel on the milling arbor.



#### Recommendations



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## DIN 22417A

### Triangular socket spanner

Steel. Body and tommy bar zinc-plated.

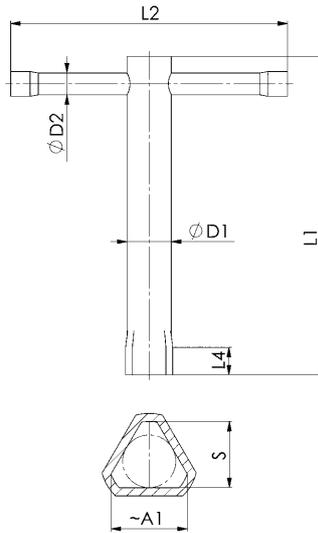


Order no.	Size	L1 x D1	L2 x D2	L4	A1	S	Weight [g]
44354	M 4	90x 9	50x 4	4	7,7	6,80	20
44362	M 5	100x12	65x 6	5	9,4	8,30	30
44370	M 6	115x14	80x 6	6	11,4	10,05	60
44388	M 8	125x16	100x 8	8	13,7	12,05	80
44396	M10	140x20	125x 8	10	17,1	15,05	160
44404	M12	160x20	160x10	12	18,9	16,55	240
44412	M16	180x25	200x12	16	23,5	20,55	400

The size refers to the screw diameter.

### Application:

These spanners are intended for installing and removing triangular-head screws to DIN 22424 and nuts to DIN 22425. The M12 size is suitable for installing and removing steel and aluminium access-denial posts.



### Recommendations

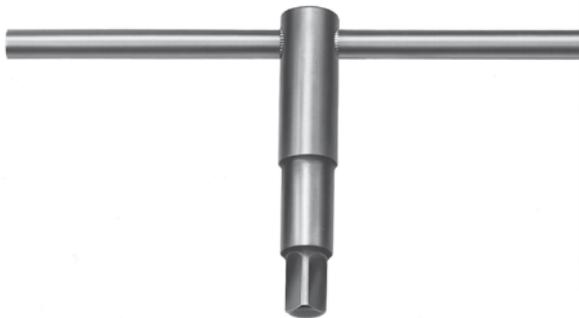


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## DIN 905

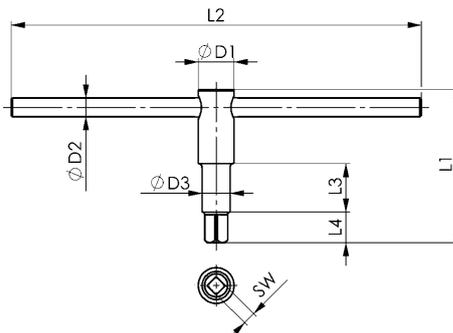
### Screwdriver for square drive bolts

Special steel, body and tommy bar hardened and blued. Tommy bar pressed in.



Order no.	SW	D1	D2	D3	L1	L2	L3	L4	Weight [g]
41988	(4)	12,0	6,0	6	60	160	20	9	70
41996	5	12,0	6,0	8	60	160	20	11	70
42002	6	12,0	6,0	10	80	160	22	12	80
42010	(7)	14,6	6,0	12	80	160	26	15	115
42028	8	16,0	9,0	14	80	180	26	15	180
42036	9	16,0	9,0	14	80	180	26	17	180
42044	10	20,0	11,0	18	100	200	30	18	320
42051	11	20,0	11,0	18	100	200	30	20	320
42069	12	24,0	12,0	20	100	250	38	21	450
42077	13	24,0	12,0	20	100	250	38	22	450
42085	14	28,0	14,6	22	120	320	38	24	780
42093	17	34,0	16,0	25	160	400	50	28	1500
42101	19	36,0	16,0	28	200	400	50	30	1850
42119	22	42,0	20,0	32	200	630	65	34	3100

( ) DIN extended



### Recommendations



No. 960, page 60

Subject to technical alterations.



- + Fully automatic cleaning of the fixture and the complete inside space of the machine
- + Removes from employees the burden of disliked and unproductive tasks



- + Economical marking of workpieces directly in the machine tool
- + Reduces throughput times of parts in production



## DIN 7417

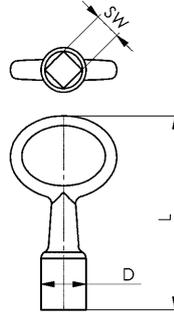
### Square socket key

Die-cast zinc.



Order no.	SW	D	L	Weight [g]
56002	6	11	55	18
56010	7	13	52	20
56028	8	14	58	24
56044	10	18*	68	40

\* similar to DIN.



#### Recommendations



DIN 904L,  
page 65

## No. 914Q

### Square socket spanner with T-grip

Blade: CHROME-VANADIUM, hardened and **mat** chromium-plated.

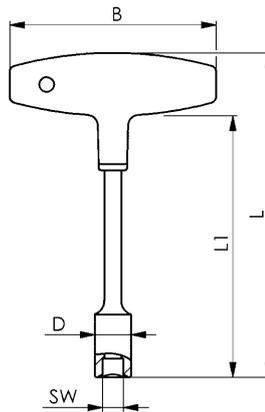
Handle: impact-resistant plastic (cadmium-free).



Order no.	SW	L1	B	D	L	Weight [g]
44115	8	125	100	16	155	140
44123	10	125	100	17	155	150

#### On request:

Other lengths and executions on request. On request with advertising or company imprint.



#### Recommendations



DIN 317,  
page 59

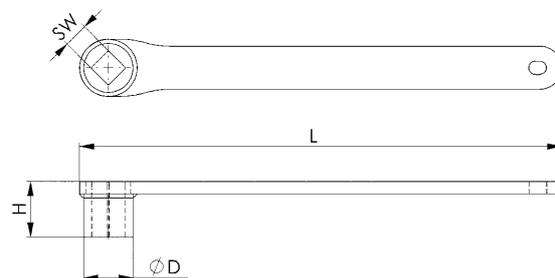
## No. 248

### Square ring spanner

Special steel, hardened and **blued**. Continuous square socket.



Order no.	SW	D	H	L	Weight [g]
40022	8	17	20,0	160	85
40030	10	21	22,5	195	165
40048	12	24	26,5	235	275
40105	13	26	27,5	250	300
40055	14	27	30,5	270	420
40063	17	30	37,0	315	530
40071	19	35	41,0	345	715
40089	22	39	46,0	385	900
40097	24	43	49,0	415	975



#### Recommendations



DIN 894,  
page 66



DIN 6368,  
page 61

Subject to technical alterations.

## DIN 904

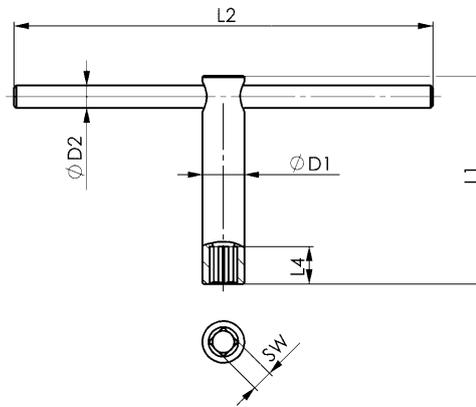
### Square socket spanner

Special steel, body and tommy bar hardened and **blued**. Tommy bar pressed in.



Order no.	SW	D1	D2	L1	L2	L4	Weight [g]
41665	4	12,0	6,0	60	160	11	85
41673	5	12,0	6,0	60	160	11	85
41681	6	12,0	6,0	80	160	12	100
41699	7	14,6	6,0	80	160	15	130
41707	8	16,0	9,0	80	180	15	180
41715	9	18,0	9,0	100	180	18	245
41723	10	20,0	11,0	100	200	18	340
41731	12	24,0	12,0	100	250	21	520
41749	13	24,0	12,0	100	250	22	520
41756	14	28,0	14,6	120	320	24	875
41764	17	34,0	16,0	160	400	28	1625
41772	19	36,0	16,0	200	400	30	2035
41780	22	42,0	18,0	200	500	34	2900
41798	24*	45,0	20,0	250	630	36	4270

\* Contrary to DIN, shaft is not bored.



#### Recommendations



No. 248, page 64

## DIN 904L

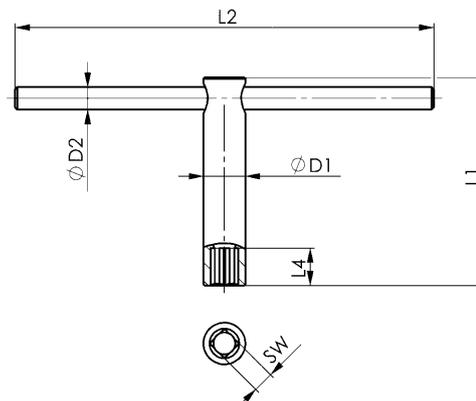
### Square socket spanner

long version. Special steel, body and tommy bar hardened and **blued**. Tommy bar pressed in.



Order no.	SW	D1	D2	L1	L2	L4	Weight [g]
41848	5	12	6,0	120	160	11	100
41855	6	12	6,0	160	160	12	110
41863	8	16	9,0	160	180	15	210
41871	9	18	9,0	200	200	18	390
41889	10	20	11,0	200	200	18	390
41897	12	24	12,0	200	250	21	600
41905	13	24	12,0	200	250	22	600
41913	14	28	14,6	200	320	24	795
41921	17*	34	16,0	250	400	28	1500
41939	19*	36	16,0	320	400	30	1700

\* Contrary to DIN, shaft is not bored.



#### Recommendations



No. 714T-6D, page 66

## DIN 894

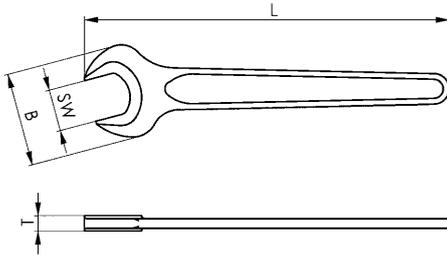
### Open-ended spanner, single-ended

Special steel forging, jaws machined, angle of jaws 15°, hardened and phosphated.



Order no.	SW	Thread metric	B	L	T	Packaging unit	Weight [g]
53579	8	5	19	100	4	10	15
53595	10	6	22	105	5	10	22
53611	12	-	26	125	5	10	31
53629	13	8	29	130	5	10	37
53645	17	10*	36	160	6	10	81
53520	18	12	39	160	7	10	89
53652	19	12*	40	175	7	10	98
53660	22	14*	46	195	8	10	139
53678	24	16	50	215	9	10	165
53686	27	18	56	235	10	10	210
53694	30	20	62	260	11	10	290
53702	32	22*	67	275	12	10	333
53710	36	24	74	300	13	10	500

\* Size not according to DIN ISO 272.



### Recommendations



No. 902Md, page 58

## No. 714

### Open-ended spanners, double-ended, thin version

CHROME-VANADIUM, hardened and nickel-plated. Jaws machined to ISO 691-1.

Order no.	SW	L	T	Weight [g]
51326	3x 3,5	120	1,5	8
51342	4x 4,5	120	1,5	8
51367	5x 5,5	120	1,5	8
51383	6x 6,5	120	1,5	8
51391	7x 8,0	125	2,0	18
51409	9x10,0	125	2,0	21



## No. 714T-6D

### Open-ended spanners, double-ended, thin version

in plastic tool roll, 6-piece set.

Order no.	Contents	Weight [g]
51524	3x3.5, 4x4.5, 5x5.5, 6x6.5, 7x8, 9x10	90



The table shows the across-flat (A/F) sizes of metric Withworth and BSP threads:

SW	3	3,2	3,5	4	4,5	5	5,5	6	6,5	7	8	9	10
Metric thread size [mm] (ISO 272)	1,2 1,4	1,6	1,8	2,0	2,3	2,5	3,0	3,5	-	4,0	5,0	-	6,0
Woodscrews [mm] (DIN 571)	-	-	-	-	-	-	-	-	-	4,0	5,0	-	6,0
Sheetscrews [mm] (ISO 1479, DIN 6928)	-	2,2	-	2,9	-	-	3,5 3,9	-	3,5 3,9	4,2	4,8 5,5	-	6,3

Subject to technical alterations.

## DIN 14822

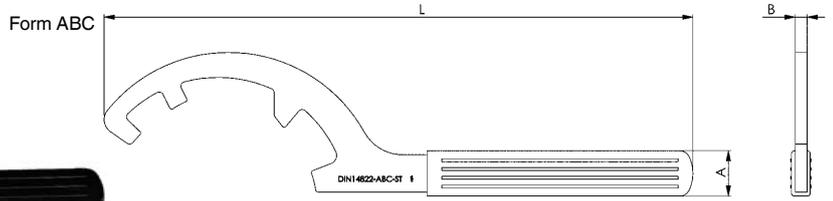
### Coupling wrench for fire hydrant couplings

Case-hardened steel, **zinc-plated**. All sharp edges broken. Grip with cold protection. Stamped DIN 14822-ABC (or BC).

Order no.	Form	Lug spacing	for Storz	L	A	B	Weight [g]
45344	ABC	66-133	52-75-110	400	25	8	685
45336	BC	66-89	52-65-75	280	20	6	290

#### On request:

Special versions to old standard.

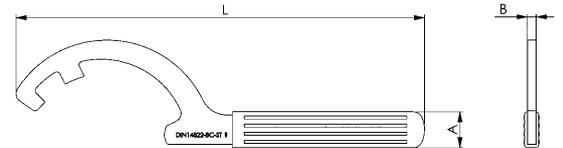


#### Recommendations



DIN 1810AD,  
page 44

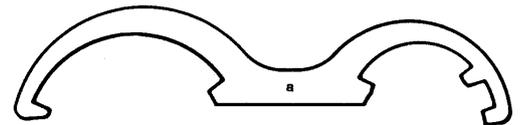
#### Form BC



## No. 14822

### Special-Coupling wrench for fire hydrant couplings

On request, we can supply special versions.



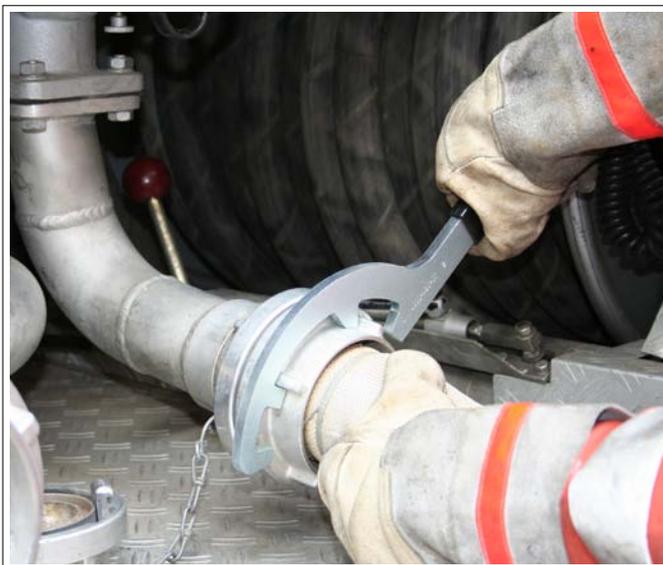
Form ABC



Form BC



Form C



Subject to technical alterations.

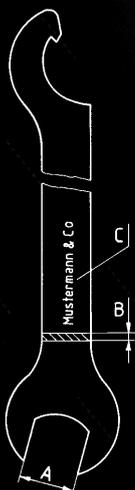
## THE MANUFACTURE OF SPECIAL HANDTOOLS TO CUSTOMERS' INDIVIDUAL REQUIREMENTS IS AN AMF SPECIALITY.

Special screwdrivers and spanners (tools for screws) can be conceived and designed and made economically from existing tools based on the extensive AMF product offering. They are then modified according to your wishes. A drawing or sketch plus the desired quantity are enough to start.

Project fabrications to your requirements in different forms and versions.  
Top quality for a long working life.  
From the specialist for the specialist!

Please formulate your enquiry as precisely as possible.  
A response will be sent to you as quickly as possible.  
The information we need from you is shown in the following list::

- 1) DIN designation or drawing no.
- 2) Quantity.
- 3) Across-flats size and angle of jaws (A).
- 4) Material:  
special steel, CrV steel or stainless steel.
- 5) Execution of edges:  
punch-rounded, broken by buffing, edge ground etc.
- 6) Thickness of spanner (B).
- 7) Strength requirements:  
hardened or unhardened.
- 8) Surface finish:  
blued, nickel-plated or zinc-plated.
- 9) Marking (C):  
company name, size, description.
- 10) For hook wrenches:  
hook form, pin diameter.
- 11) For pin spanners:  
pin spacing and diameter.
- 12) Delivery date.



Subject to technical alterations.

**No. 902**
**Open-ended spanner, single-ended**

stamped from steel sheet. Material, thickness, strength properties and other details to your specification.



			*	Minimum order quantity	
<b>3/3,2/3,5/4</b>	65	11	1 - 2	100	
<b>4,5/5</b>	75	15	1 - 2		
<b>5,5/6</b>	75	15	1 - 3		
<b>7/8</b>	92	18	2 - 4		
<b>9/10</b>	100	21	2 - 4		
<b>11/12</b>	115	24	2,5- 5		
<b>13/14</b>	135	30	3 - 6		
<b>15/16/17</b>	145	35	3 - 6		
<b>18/19/20</b>	175	42	3 - 6		50
<b>21/22/23</b>	195	48	4 - 8		
<b>24/25/26</b>	215	54	4 - 8		
<b>27/28</b>	235	58	4 - 8		
<b>30/32/34</b>	260	66	4 - 10		
<b>36/41</b>	310	84	5 - 10	25	
<b>46/50</b>	385	102	5 - 10	10	
<b>55</b>	375	120	5 - 10	10	
<b>60</b>	385	120	5 - 10	10	
<b>65</b>	385	120			
<b>70</b>	390	140			
<b>75</b>	410	150	5 - 10	5	
<b>80</b>	420	158			
<b>85</b>	445	172			
<b>90</b>	450	180	5 - 10	5	
<b>95</b>	465	190			
<b>100</b>	470	200			
<b>105</b>	500	200	6 - 12	2	
<b>110</b>	500	210			
<b>115</b>	510	225			
<b>120</b>	530	235	6 - 12	2	
<b>130</b>	560	252			
<b>135</b>	585	265			
<b>145</b>	595	280	7 - 15	2	
<b>150</b>	620	280			
<b>155</b>	620	300			
<b>165</b>	680	330	7 - 15	2	
<b>175</b>	690	340			
<b>180</b>	690	355			
<b>185</b>	700	360	7 - 15	2	
<b>190</b>	730	360			
<b>200</b>	740	380			

\* Optimum thickness range.

**No. 685**
**Open-ended spanner, single-ended,**

short form



			*	Minimum order quantity
<b>8/9</b>	85	22	2 - 4	100
<b>10/11/12</b>	93	26	2 - 4	
<b>13/14/15</b>	98	30	2,5- 5	
<b>16/17</b>	100	37	2,5- 5	
<b>18/19</b>	100	40	2,5- 5	50
<b>20/21/22/23/24</b>	120	47	3 - 6	
<b>25/26/27/28</b>	130/180	55	3 - 6	
<b>30/32</b>	140	66	4 - 8	25
<b>36</b>	160	74	4 - 8	
<b>41</b>	170	84	5 - 10	10
<b>46</b>	185	96	5 - 10	
<b>50</b>	185	96	5 - 10	
<b>55</b>	195	106	5 - 10	
<b>60</b>	208	120	5 - 10	
<b>65</b>	218	125	6 - 12	
<b>70</b>	245	135		
<b>75</b>	255	142		
<b>80</b>	275	150		
<b>85</b>	275	170		
<b>90</b>	280	180		
<b>95</b>	305	185		
<b>100</b>	310	200		
<b>105</b>	310	205		
<b>110</b>	330	216		7 - 15
<b>115</b>	355	235		
<b>120</b>	360	235		
<b>130</b>	370	250	10 - 20	
<b>135</b>	385	250		
<b>145</b>	420	280		
<b>150</b>	500	315		

\* Optimum thickness range.

Subject to technical alterations.

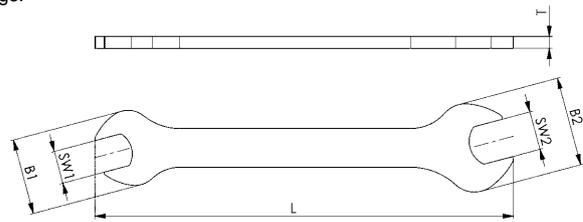
## No. 658

### Open-ended spanner, double-ended

Across-flat pairings to your specification

SW1 x SW2	L	B1	B2	T*	Minimum order quantity
3,2 x 4,0 4,0 x 5,0 5,0 x 5,5	60 75 85	8,0 9,5 11,0	10 11 14	1,5 - 2 1,5 - 2 2 - 4	50
5,5 x 7,0 8,0 x 9,0 8,0 x 10,0	100 110 125	14,0 18,0 20,0	18 20 23	2 - 4 2 - 4 2,5 - 5	50
11 x 13 13 x 16 16 x 18	140 160 175	25,5 29,0 34,0	30 34 38	3 - 6	50 50 25
18 x 21 21 x 24 24 x 27	220 225 250	38,0 45,0 50,0	45 50 58	4 - 8 4 - 8 5 - 10	25
27 x 30 30 x 34 36 x 41	285 305 330	58,0 65,0 74,0	65 70 84	5 - 10 5 - 10 6 - 12	25

\* Optimum thickness range.



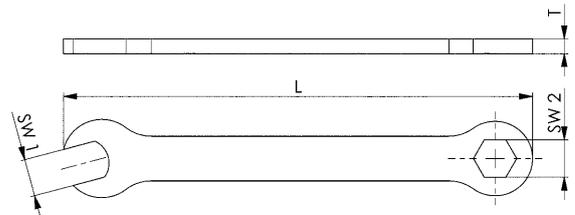
## No. 3113

### Combination wrench

Across-flat pairings to your specification

SW1 x SW2	L	T*	Minimum order quantity
3,2 x 4,0 4,0 x 5,0 5,0 x 5,5	90	1,5 - 2 1,5 - 2 2 - 4	50
5,5 x 7,0 7,0 x 8,0 8,0 x 10,0	100 110 125	2 - 4 2 - 4 2 - 5	50 50 25
10 x 11 10 x 13 11 x 13	125	2 - 5	25
13 x 16 16 x 18	150	5 - 7	25

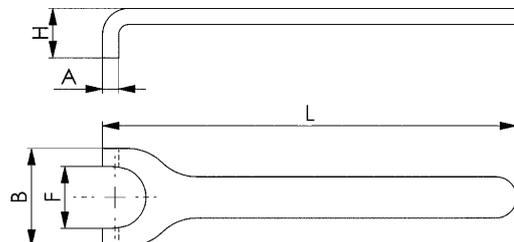
\* Optimum thickness range.



## DIN 3115

### Spanner for nuts with slotted face, form B

Nuts size	A	B	F	H	L	Minimum order quantity
M 5 M 6 M 8	1,8 2,3 2,8	9,8 10,8 13,8	5,5 6,5 9,0	6,0 7,5 9,0	50 65 80	100
M 10 M 12 M 14	3,3 3,8 3,8	17,8 21,8 23,8	11 13 15	11 12 12	90 100 100	100
M 16 M 18 M 20	3,8 3,8 4,8	26,8 29,8 31,8	17 19 21	14 14 15	125 140 160	100 100 50



Subject to technical alterations.

## ... BY ITEM NO.

Article no.	Page	Article no.	Page	Article no.	Page	Article no.	Page	Article no.	Page
DIN 14822	67	No. 248	64	No. 775C	48	No. 907LE	37	No. 911LG-D	22
DIN 1810A	44	No. 250	57	No. 775D	48	No. 907Q	38	No. 911LG-HMC	26
DIN 1810AD	44	No. 250K	60	No. 775NI	48	No. 907Q-WT7	38	No. 911LG-HM9D	26
DIN 1810B	45	No. 250Md	57	No. 775SC	46	No. 907S	37	No. 911LG-HM9F	23
DIN 1810BD	45	No. 2936DZ	31	No. 775SNI	46	No. 907SH	36	No. 911LG-HM9NI	27
DIN 22417A	62	No. 2936LDZ	31	No. 776C	49	No. 908	35	No. 911LG-HZ13D	33
DIN 3116	56	No. 318	59	No. 776D	49	No. 908L-HT13C	40	No. 911LG-H100	24
DIN 3116A	56	No. 6367	61	No. 776Md	50	No. 908-TT9	36	No. 911LG-H100F	24
DIN 3116C	56	No. 6911 BM7	21	No. 776SC	47	No. 909EG7	28	No. 911LG-WM9	27
DIN 317	59	No. 714	66	No. 902Md	58	No. 910	9	No. 911L-HM9C	19
DIN 6367	61	No. 714T-6D	66	No. 902Md-25	58	No. 911BM10D	17	No. 911L-HM9D	20
DIN 6368	61	No. 758	51	No. 906	12	No. 911BM7D	17	No. 911L-HZ 9D	33
DIN 6911D	21	No. 758CC	52	No. 906F	9	No. 911BZ7	34	No. 911L-TB9D	25
DIN 7417	64	No. 758NI	51	No. 906GE	29	No. 911G-BM10	30	No. 911L-WM9	16
DIN 894	66	No. 758S	52	No. 906M	9	No. 911G-C	30	No. 911TM	18
DIN 904	65	No. 764	53	No. 906Q	12	No. 911G-TM7	30	No. 911TZ	34
DIN 904L	65	No. 764AZ	54	No. 906QE	10	No. 911-HM9C	19	No. 911-WM9	16
DIN 905	62	No. 764AZ4	55	No. 906QE-WM7	11	No. 911-HM9D	20	No. 914Q	64
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ISO 2936D	15	No. 764Md	54	No. 906Q-WM7	13	No. 911L-BM8D	18	No. 918-HT8F	39
ISO 2936LC	14	No. 764ZB-M6	55	No. 906QZ	32	No. 911LG-BM8C	28	No. 929MB-25	41
ISO 2936LD	15	No. 771	50	No. 906-WM7	13	No. 911LG-BM8D	28	No. 929SB-33	41
No. 14822	67	No. 771Md	50	No. 906-WM9	13	No. 911LG-C	22	No. 960	60
								No. 966QGE	29

## ... BY ORDER NO.

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40048	64	41665	65	42283	13	42895	15, 31	43869	18
40055	64	41673	65	42291	13	42903	15	43877	18
40063	64	41681	65	42341	27	42911	15	43893	34
40071	64	41699	65	42358	14	42937	15, 31	43901	34
40089	64	41707	65	42366	14	42945	15	43919	34
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40147	59	41731	65	42390	14	42978	15	44099	16
40154	59	41749	65	42408	14	42986	15	44115	64
40162	59	41756	65	42416	14	42994	15	44123	64
40170	59	41764	65	42424	14	43000	15	44156	32
40188	59	41772	65	42432	14	43018	15, 31	44164	33
40220	59	41780	65	42440	14	43067	14	44180	33
40238	59	41798	65	42457	14	43273	31	44354	62
40477	51	41848	65	42465	14	43299	15, 31	44362	62
40485	51	41855	65	42473	14	43307	31	44370	62
40493	51	41863	65	42481	14	43323	31	44388	62
40618	51	41871	65	42499	14	43331	31	44396	62
40626	51	41889	65	42507	14	43356	31	44404	62
40634	51	41897	65	42515	14	43364	31	44412	62
40758	51	41905	65	42523	14	43372	31	44453	56
40766	51	41913	65	42531	14	43406	31	44461	56
40774	51	41921	65	42549	14	43422	31	44479	56
40899	51	41939	65	42556	14	43448	31	44487	56
40907	51	41988	62	42564	14	43471	31	44495	56
40915	51	41996	62	42572	14	43539	31	44503	56
40998	54	42002	62	42580	14	43547	31	44511	56
41004	54	42010	62	42606	13	43562	31	44529	56
41012	54	42028	62	42614	15	43588	31	44537	56
41020	54	42036	62	42630	15	43596	15, 31	44545	56
41038	53	42044	62	42648	15, 31	43604	31	44552	56
41046	53	42051	62	42655	15	43612	31	44560	56
41053	53	42069	62	42663	15	43638	31	44628	56
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These Terms of Payment apply for companies, legal entities governed by public law and public law special funds. Our goods and services are supplied exclusively on the basis of the following conditions. Any deviating purchasing conditions of the customer not expressly recognised by us will not become part of the contract through acceptance of the order. By placing the order and accepting the goods we deliver, the customer confirms its consent to our terms and conditions.

## 1. Offer and contractual conclusion

All our offers are always subject to change without notice unless otherwise explicitly agreed. Our delivery contracts are based on the latest version of our catalogue. Dimension and weight values, as well as illustrations, drawings and data, are non-binding and can be changed by us at any time. Therefore, deviations cannot be ruled out and do not justify any compensation claims against us.

Orders are considered accepted only when confirmed by us in writing. If, for organisational reasons, the customer does not receive a separate confirmation upon the delivery of goods, the invoice shall also be deemed the order confirmation.

## 2. Prices

The prices are in EURO, ex-works, excluding VAT, packing, freight, postage and insurance. Unless otherwise agreed, our list prices valid on the day of delivery shall apply. For orders below 50 EUR goods net, we must make a minimum quantity surcharge of a 10 EURO for cost reasons.

## 3. Tool costs

Unless any other agreements have been reached, the tools fabricated for the purpose of executing the order shall remain our property in all cases, even if we have invoiced a tool cost component separately.

## 4. Payment

Unless otherwise stated on the invoice, the purchase price falls due for net payment within 30 days of the invoice date (without deduction of discount). Invoice amounts of below 50 EURO are due for payment immediately.

In case of payment default, we shall be entitled to charge default interest. The amount corresponds to our interest rate for current account credits at our main bank; the minimum however being 8 percentage points above the relevant base interest rate applied by the European Central Bank. Moreover, in case of default following written notice to the customer, we shall be entitled to cease to fulfil our obligations until payments are received.

## 5. No set-off

The customer can set-off only with legally confirmed or undisputed counterclaims.

## 6. Right of withdrawal in case of delayed acceptance or payment and insolvency

If the customer fails to accept the goods in due time, we shall be entitled to set a reasonable period of grace, after which we can dispose of the goods elsewhere and supply the customer on a reasonably longer term. Our rights to withdraw from the contract under the provisions of Section 326 BGB and demand damages for non-performance shall not be affected. If the customer fails to pay for the goods once payment is due, we shall be entitled, at the end of a reasonable period of grace we have set, to withdraw from the contract and demand the return of any goods already supplied. Section 323 BGB remains unaffected in all other cases.

If the customer applies for the opening of insolvency proceedings, we shall be entitled, prior to the ordering of security measures by the insolvency court, to withdraw from the contract and demand the immediate return of the goods.

## 7. Customer-specific fabrications/project fabrications (custom fabrications)

Customer-specific fabrications require binding information on design, quantity etc. in written form at the time of ordering. For manufacturing reasons, we reserve the right to supply up to 10% above or below the order quantity. Technical modifications or cancellations are subject to any costs incurred. The return of customer-specific fabrications is impossible.

## 8. Delivery and packaging, transfer of risk

The delivery date is non-binding; although stated to the best of our knowledge. It is subject to us receiving correct, defect-free and complete deliveries. The stated delivery dates relate to completion in the factory, starting on the day the order is accepted by us. Delivery is EXW (ex-works) in accordance with Incoterms 2010. Therefore, the costs are borne by the customer. The risk is transferred to the customer when the goods are passed to the person, company or facility nominated to execute the shipment. This applies also for partial deliveries, or if we have assumed responsibility for delivery and installation. The risk shall be transferred to the customer even in the case of delayed acceptance.

In the absence of specific shipping instructions, we shall proceed as we deem fit and without any obligation to the cheapest or most expedient method. The customer agrees that the order can also be delivered in parts, insofar as this is reasonable for the customer. We shall charge a 5 EURO processing free for shipping to third parties that we supply on behalf of the customer.

The packaging complies with the packaging ordinance. Disposable packaging shall be charged at cost price. The packaging cannot be taken back.

## 9. Performance impediment and/or impossibility

If we are hindered in the fulfilment of our obligation due to the onset of unforeseeable circumstances, which we are unable to avoid despite reasonable effort in relation to the nature of the circumstances (e.g. operational interruption, delay in the delivery of important raw materials, defects in the delivery), the delivery time shall be extended by a reasonable period, insofar as the supply of goods or services is not rendered unreasonably difficult or impossible.

If we have to accept that these circumstances are not only temporary, we shall be entitled to withdraw from the contract either in whole or in part.

If the supply of goods or services becomes impossible, the customer shall not be obliged to furnish its own contractual service. Section 275 BGB applies mutatis mutandis. If, however, the customer is solely or predominantly responsible for the

circumstances that led to impossibility, it shall remain under an obligation to render the return service. The same applies if this circumstance occurs at a time when the customer is behind schedule with acceptance.

## 10. Samples/returns

Samples shall be provided only against payment. If samples or models are provided, a credit note shall be issued with the subsequent order if the order value is 125 EURO net or more. Goods can be returned only by agreement, although custom fabrications are excluded from such return.

In the case of returns for which we are not responsible (e.g. incorrect order), we shall charge a processing fee of 10%, the minimum value, however, being 7.50 EURO.

## 11. Retention of title

The goods shall remain our property unless full payment of all claims and/or until the cheques provided for this purpose are honoured. The itemisation of claims in an ongoing invoice, as well as balancing the account and the recognition thereof does not affect the retention of title. The customer is entitled to sell on the retained goods during the ordinary course of business. However, the customer is not permitted to pledge the goods or transfer them by way of security. It shall assign its claim ensuing from the selling on of the retained goods to us in advance. The customer shall be entitled to collect the claim to the extent that it has fulfilled its obligations towards us. At our request, the customer shall be obliged to state third-party debtors and we shall be entitled to report this and the assignment.

## 12. Property rights

We reserve property rights and copyrights to all contractual documents such as drafts, drawings, calculations and cost estimates. Such documents must not be reproduced or disclosed to third parties without our consent. Any rights to patents, utility models etc. reside solely with us, insofar as such patents have not yet been filed. Our products are allowed to be replicated only with our written consent.

If objects are fabricated according to drawings or samples, the customer shall warrant that any third party property rights are not infringed by manufacture or delivery. If a third party forbids manufacture and delivery on account of property rights, we shall be entitled to stop manufacture and delivery immediately. The customer shall be obliged to reimburse us with all costs incurred and indemnify us from third party compensation claims. Compensation claims by the customer are impossible.

## 13. Warranty

If the customer agrees with us a particular quality of the goods, we shall base this agreement on our technical delivery specifications. If we have to deliver according to customer drawings, specifications, samples etc., the customer shall assume the risk for suitability for the intended purpose. If, after the contract is concluded, the scope of goods or services is changed at the customer's request and this impairs the quality or suitability of the goods, claims for defects on the part of the customer shall be ruled out, insofar as such impairments are caused by the customer's requests for change.

The time at which the risk is transferred is decisive for the contractual state of the goods. Wear and tear of wearing parts caused by ordinary use does not constitute a defect. Claims for defects are ruled out in the following cases in particular: Unsuitable or improper use, incorrect installation and/or commissioning by the customer or third party, normal wear and tear, incorrect or negligent handling - in particular excessive use -, unsuitable equipment, replacement materials, chemical, electrochemical or electrical influences, unless such defects are caused by ourselves.

If the goods contain a defects, we shall provide, following a reasonable period of grace set by the customer, either a replacement or a repair as we deem fit. If such subsequent performance fails, the customer shall be entitled to either reduce the purchase price or withdraw from the contract. Any further warranty claims are ruled out. In case of negligible deviations from the agreed quality, no claims for defects shall be recognised.

The discovery of defects must be communicated to us immediately in writing. In the case of recognisable defects, however, within 10 days of acceptance, in the case of non-recognisable defects immediately after they become evident. The warranty is 12 months, starting with delivery of the goods ex-works.

## 14. Liability

With the exception of harm to life, body or health on account of a breach of duty by ourselves, our liability shall be limited to intent or gross negligence.

## 15. Place of fulfilment, place of jurisdiction and governing law

The place of fulfilment for all obligations ensuing from this contractual relationship is D-70734 Fellbach.

The place of jurisdiction for all legal disputes ensuing from the contractual relationship is the court responsible for the headquarters of Andreas Maier GmbH & Co. KG.

All disputes ensuing from the contract or regarding the validity thereof shall be finally decided by a court of arbitration in accordance with the Court of Arbitration Ordinance of the German Committee for Arbitration Court Procedures or the Conciliation and Arbitration Arrangement of the International Chamber of Commerce, recourse to ordinary courts of law being excluded. The legal dunning process, however, remains permissible.

German law shall govern (BGB and HGB). The applicability of the UN Convention on Contracts for the International Sale of Goods (CISG) is ruled out.

## 16. Severability clause

If individual provisions become legally invalid, the remaining provisions shall not be affected. The legally invalid provision shall be replaced by regulations that most closely reflect the economic purpose of the contract with reasonable consideration for the mutual interests. The publication of these Terms of Sale, Delivery and Payment renders all previous versions invalid. This does not apply for any contracts concluded prior to announcement.

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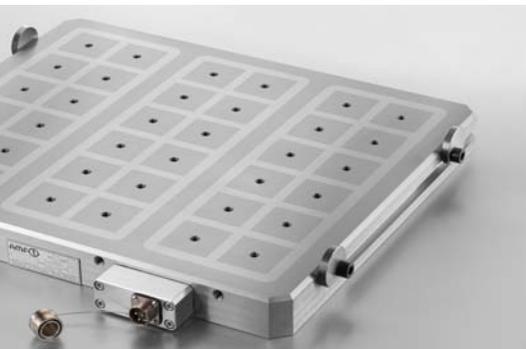
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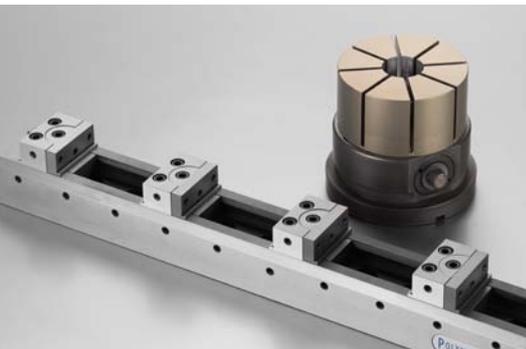
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